

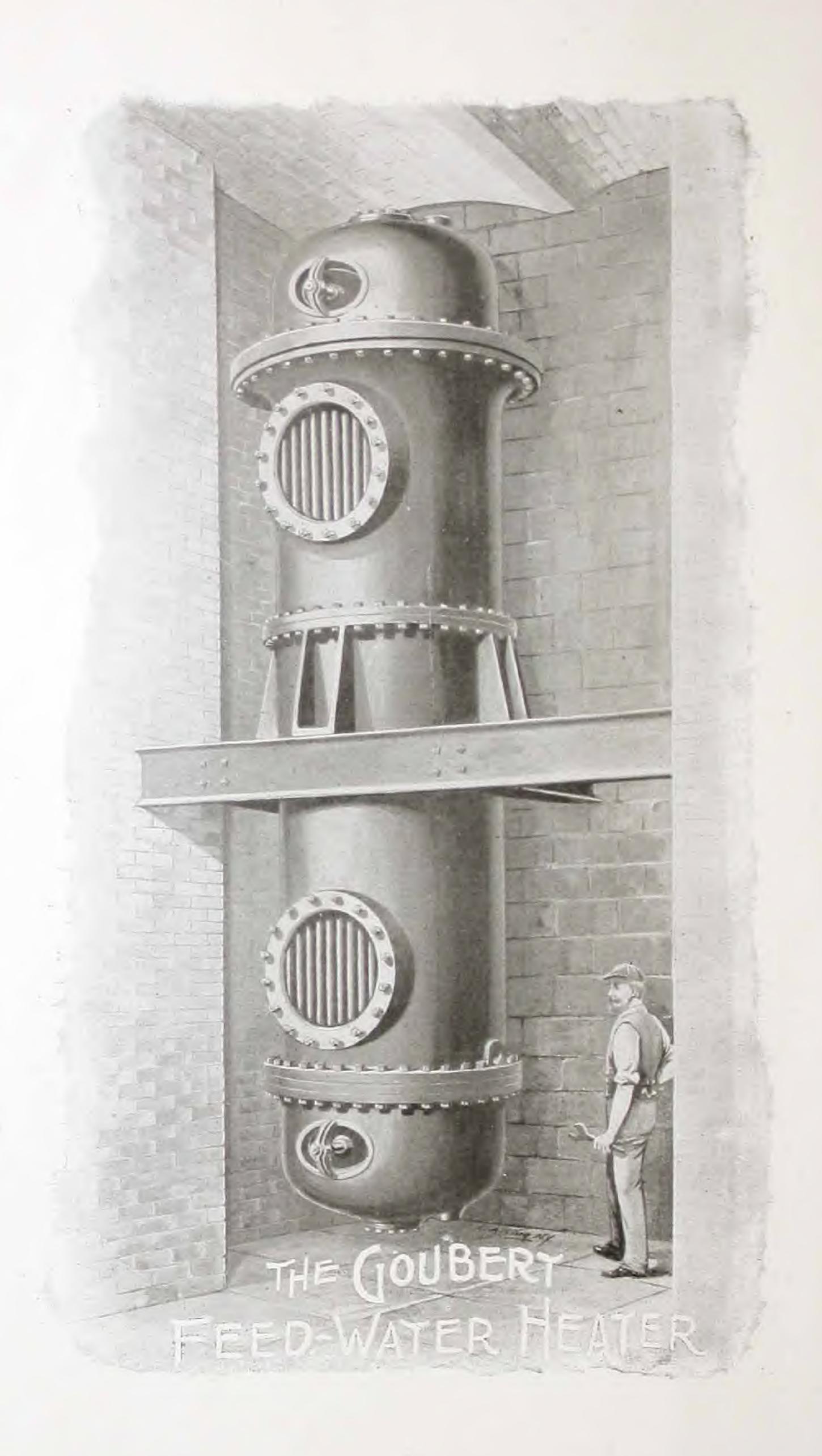
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PRESS OF STYLES & CASH, NEW YORK

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WHAT IS A * * * * * FEED-WATER HEATER?



ERELY an appliance used for heating water before it is fed to the boiler, and its advantage lies in the fact that the heat utilized for the purpose is derived from some source of waste.

Two such main sources of waste occur in every plant where steam is the medium through which the energy stored up in the fuel is transformed into mechanical work.

J.

The first of these lies in the heat that escapes with the gases of combustion, whose temperature must necessarily be higher than that of the steam in the boiler.

To recover a portion of this heat a class of feed-water heaters, generally called economizers, has been devised. They consist of a series of pipes placed in a brick chamber forming an enlargement of the flue, between the boiler and the chimney. The water is fed through the interior of the pipes and abstracts heat from the waste gases, as the latter travel among these on their way to the chimney.

The temperature of these gases being comparatively high (although in a well-designed plant they should not leave the boiler at more than 450 degrees Fahr.) the belief generally prevails that the feed-water can be raised by their means to very nearly the temperature of the steam. That such a belief is erroneous can be readily shown:

In good practice, with twenty-two pounds of air supplied for combustion and nine pounds of water evaporated per pound of coal, about two and one-third pounds of waste gases pass off for each pound of water fed to the boiler, and as the specific heat of such gases is only about one-quarter that of water, therefore each degree that the water is heated will lower the temperature of the waste gases $4 \div 2.33 = 1.72$ degrees.

In the case mentioned above it would not be practicable to cool the gases more than 150 degrees and the water temperature would be raised 150÷1.72=87 degrees; that is, presuming an average initial temperature of 50 degrees, that of the water

entering the boiler would be 50 + 87 = 137 degrees, which exactly corresponds to results obtained in practice; a very fair result indeed, and although, according to Mr. Geo. H. Barrus, the cost of an economizer for, say, 1000 H. P. of boilers would be about \$8,000, the saving effect would represent a good dividend on the investment in cases where no other waste heat is available.

. 1

The other great source of waste we now have to consider lies in the heat that escapes from the engine with the exhaust steam.

According to the celebrated English engineer, Daniel Kinnear Clarke, the most economical multiple expansion engines transform into work only 18 per cent. of all the heat stored up in the steam leaving the boiler, and 82 per cent. goes to unavoidable waste. The majority of engines utilize but about 10 per cent. We have there a large store indeed from which to heat our feed-water, and that in a medium of such convenient form as to permit the use of the simplest apparatus.

There is in steam a certain amount of heat which the thermometer does not show and which is called latent heat.

When one pound of water heated to 212 degrees changes from the state of water into that of steam under atmospheric pressure, it has to absorb in order to effect this change 966 units of heat, while the temperature of the steam as shown by the thermometer is still 212 degrees, the same as that of the water. This is the hidden or latent heat.

If we bring cold water in contact with this steam, it will condense it—that is, it will restore it to the state of water—but before it can do so, the steam must part with that latent heat which will go to heat the cold water, and inasmuch that each unit of heat will raise the temperature of one pound of water one degree, one pound weight of steam would add one degree to 966 pounds of water, or it would raise six pounds of water from 50 degrees to 211 degrees.

Therefore, as the exhaust steam is about 80 per cent. of all that generated by the boiler, we only need to condense one-fifth to heat all the feed water, and as the limit of temperature to which we can heat the water is the temperature of the steam, we can come as close to 212 degrees as the construction of our apparatus will permit.

Many are the forms of apparatus that have been devised for heating the feed-water by means of the exhaust steam, but they may be divided into two distinct classes, viz.:

- 1 Open heaters.
- 2 Closed or pressure heaters.

OPEN & & HEATERS

HESE are of the simplest form and necessarily were the earliest types devised; they are cheap to construct and very effective.

The water is merely brought in direct contact with the steam into a vessel or tank, the main object being to subdivide the stream or retard the flow in order to cause a better absorption of the heat. At first the water was merely fed through a spray nozzle, but later, retarding plates or trays were introduced, causing the water to flow in thin sheets over an extended surface. Twenty-five years ago this type was in vogue; its best exponent, the "Waters" heater, had a large sale, but was short lived. The great drawback seemed to be that the oil and grease carried off by the exhaust steam became mixed with the water, and when fed into the boiler became decomposed under heat into oleic and stearic acids that soon destroyed the metal, while other portions united with sediment to form an exceedingly dangerous scale that often occasioned blisters in crown sheets and parts exposed to the fire to such an extent that the heaters were thrown out and cold water fed, with consequent loss of economy rather than incur the danger of explosion.

Filtering beds and skimming appliances were then tried, but the emulsion could neither be filtered nor skimmed off, and the type had to be abandoned.

It is not amiss to quote in this connection from the official organ of the Hartford Steam Boiler Inspection and Insurance Company:

[From "The Locomotive" for June, 1887, pages 89 and 90]

We have so often pointed out the evils and even dangers arising from the use of open heaters that it seems almost superfluous to refer to them again, and we would not do so were it not for the fact that they are still put in and used, and even adopted in some cases against the advice of those who have tried them and experienced the usual kind and amount of trouble. Where an open heater is used in connection with an engine, or in any place where the steam becomes contaminated by grease, especially animal oils or fats, trouble with the boiler is a dead sure thing. We have never known of an exception to this rule. Various circumstances may delay the trouble for a greater or lesser time, but it is sure to come. The grease discharged into the boiler will settle down upon the fire-sheets, the sheets will become overheated and bulge or blister. If they are not of good quality there will be great danger of explosion. The only way to avoid the difficulty is to discontinue the use of such a heater, clean out the boiler, and begin again.

[From "The Locomotive" for February, 1882, page 26.]

We recommend a heater always, for we believe the working age of a boiler is increased by a good heater. But an open heater in carbonate of lime districts is almost sure to give trouble.

We have frequently warned manufacturers against using open heaters, especially where the water was heated by exhaust steam from the engine.

These difficulties have been remedied by substituting coil or tubular heaters.

[From "The Locomotive" for October, 1880, page 167.]

It is extremely difficult to separate fatty oil from hot feed-water after it has been thoroughly mingled with it by coming with the exhaust steam from the cylinder into the open or spray heater whence it finds its way into the boiler and with the solid matter forms a sticky deposit when the water is blown out, which adheres to the iron and is baked by the remaining heat into a hard greasy mass that effectually prevents afterwards the water from reaching the iron.

[From "The Locomotive" for December, 1882, page 191.]

Therefore, from a wide experience we advise that the exhaust be utilized to heat the feed-water, without bringing it in contact with it, which cannot be done unless a pipe or coil heater is used.

[From "The Locomptive" for March, 1884, pages 40 and 41.]

The question will be asked, What is the remedy for such difficulties? The only safe remedy is (under the circumstances mentioned above) to use a closed heater, where the feed-water can be heated by the exhaust steam without coming in contact with the water in any way.

The opinion of parties whose business consists in insuring boilers against danger of explosion, who employ a corps of experts engaged in ascertaining causes of accidents that to them mean a large pecuniary loss, is a valuable contribution, and the warning they sound cannot be disregarded.

It now remains for us to consider the last type of feed-water heaters generally known as

CLOSED OR & & & PRESSURE HEATERS

THE principal of these consists in keeping the exhaust steam from actual contact with the feed-water, by the interposition between the two of a metallic surface through which, however, the heat of the one is readily transmitted to the other.

For purposes of strength and simplicity of construction, they generally consist of one or more tubes enclosed in a cylindrical shell. In some cases the water is in the shell and the exhaust steam in the tubes. These are called steam tube heaters, while those constructed on the reverse plan are water tube heaters.

In either case the water is forced by the pump through the apparatus as if it were but a part of the feed pipe, and into the boiler against the pressure of the steam, the heater being subjected to the same pressure as the boiler, hence the generic name of closed or pressure heaters.

As the action of the fatty acids, due to the decomposition of entrained cylinder oil or grease, would soon destroy the tubes, they have to be made of brass or copper, but as the linear expansion of these metals under heat is greater than that of the iron shell, some provision must be made to allow for this expansion, which otherwise would cause the tubes, if rigidly connected, to start from their fastenings, producing leaks and rendering the appartaus unsafe and useless.

In the means devised to overcome this differential expansion lies mainly the difference between the various heaters in the market.

A.

The simplest is the coil heater, in which one or more tubes are bent in shape like a coil spring or cork-screw. While effective for heating when clean, this construction precludes the removal of scale and with hard water the heater soon becomes inoperative.

Heaters in which the tubes are bent in the shape of a U or horseshoe are open to the same objection when the water is in the tubes. If of the steam tube type, the sediment, mud and scale, settles at the bottom of the shell among the nest of tubes, and unless of such nature as to be readily blown off, its removal is a practical impossibility.

. 4

In another case the tubes are corrugated, a sort of bellows action being claimed. Others run the ends of the tubes through stuffing boxes. Any engineer who knows the difficulty of keeping a valve steam-tight under boiler pressure may imagine a hundred of these located where they cannot be reached without stopping the plant and taking the heater apart.

of

What then is the best form of feed-water heater for general use?

Whenever exhaust steam is available it should be used to heat the feed-water in preference to the waste furnace gases, as not only the efficiency is considerably greater, but the first cost of the apparatus required is much less.

If, however, through improper construction or on account of undue forcing, the hot gases leave the boilers at an abnormally high temperature, it may prove advantageous to use a flue heater or economizer, in addition to the exhaust heater, as the latter under ordinary conditions will not heat the water higher than 212 degrees Fahr., and the temperature may be raised still higher in the economizer.

It then becomes a question of figuring the additional saving against the interest on first cost and the yearly expense for extra labor and upkeep.

J.

In no instance should an open heater be used, unless the steam is free of oil.

JE

When the feed-water is hard it should be treated in a live steam purifier which will remove all the scale forming salts without danger to the boilers, while in the exhaust open heater only the carbonates of lime and magnesia will be precipitated, and these to not much greater extent than can be done in a properly constructed closed or pressure heater.

Je.

As to the best construction of the pressure heater, the following general principles appear self evident.

No part exposed to the exhaust steam should be of wrought iron or steel, for these are quickly pitted and destroyed by fatty acids. The best materials will be found in copper, brass and cast iron; the tubes being necessarily made of the first metals and the shell of the last.

But as these metals under the influence of heat do not expand to the same extent, some provision should be made in the construction to allow for the differential expansion. No weak element, however, should be introduced in the parts of the apparatus subject to boiler pressure.

The tubes should be straight and easily accessible for cleaning, the reason being obvious.

Some well or receptacle removed from the heating surfaces should be provided where the water is quiescent and the fine particles of sediment can settle, undisturbed by the circulation of the heated water.

The circulation should be positive, insuring an even distribution of the water to all the parts of the heating surface.

No obstruction should be offered to the passage of the exhaust through the heater that may tend to cause back pressure on the engines.

The exponent of all these principles, carried out in their best form, will be found in the following pages descriptive of

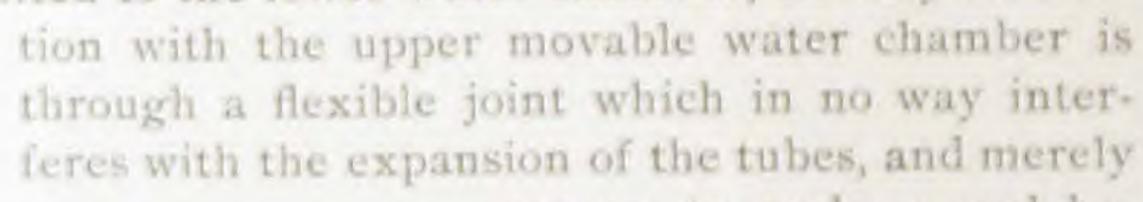
THE GOUBERT & & &

THE GOUBERT * * * * FEED-WATER HEATER

The apparatus, as illustrated on page 15, is essentially composed of two cast-iron water chambers connected together by a cluster of seamless drawn brass tubes, which are rigidly secured at their ends to the tube plates by means of a roller tube expander, in the same manner that boiler tubes are secured to the heads.

These are the only parts of the heater under boiler pressure, and their shape is of the strongest possible form to withstand the various strains. As may be seen, the whole upper chamber which is carried solely by the tubes, is free to move up or down as these expand or contract under the influence of varying temperatures.

The object of the cast iron shell surrounding the tubes, is merely to provide an envelope for the exhaust steam. The shell is consequently subjected to no particular pressure, and while it is bolted to the lower water chamber, its only connec-



serves to make a seal between the tube plate and the shell, thus avoiding the possible escape of exhaust steam into the room.

The expansion joint is shown in detail by the sectional cut, in which E is a ring or gasket of soft annealed copper, and K, K,

two gaskets of special packing with brass wire cloth insertion. These three gaskets forming a flexible expansion joint are clamped on the inside between the water chamber C and the tube T, while on the outside they are secured by the shell S and the ring or follower R. No pressure ordin-

arily comes upon this expansion joint, as the exhaust under-

neath and the atmosphere above are practically equalized; although it will be seen that the special shape of the tube plate and the follower ring offer an efficient backing for the expansion gaskets so as to enable them to withstand any amount of pressure that may be put upon the shell. On the other hand, it will also be seen that the pressure joint between the water-chamber C and the tube plate T is made independent of the expansion joint, and can be screwed down as hard as may be necessary to withstand the boiler pressure without in any way affecting the flexible joint.

At the extremes of temperature the differential expansion between the tubes and the shell is rarely more than three thirtysecondths of an inch, so that the expansion joint has to move but three sixty-fourths above or below the horizontal.

It must be remembered that this is the only weak element in the apparatus; that it is not subjected to pressure; that its destruction in no way interferes with the practical working of the heater; that in constant service it will last for years, and that its renewal amounts to no more than the replacing of a gasket on a cylinder head or an ordinary steam pipe.

While our latest type, illustrated on the opposite page overcomes whatever objection may have heretofore been raised in this respect and makes the expansion joint practically indestructible.

of

The operation of the Goubert Feed-Water Heater is as simple as its construction.

The exhaust steam from the engine is admitted to the shell through the nozzle on one side and, spreading between the tubes, impinges upon them on its passage across to the outlet on the opposite side, while the aggregate area of the spaces between the tubes is so much larger than that of the exhaust pipe that no obstruction is offered to the flow of the steam, and absolutely no back pressure reverts upon the engine.

The water of condensation is removed by the drip pipe, which should be kept always open, and it is a peculiarity of the construction of this heater that the oil or grease in the steam is almost entirely removed and passes off with the drip, leaving the remainder of the exhaust free from contamination and available for other purposes for which live steam has ordinarily to be used.

The cold feed-water enters at the bottom of the apparatus, is spread by the deflector, and passing under the edge of the latter in a thin sheet allows the particles of mud or sediment it carries to settle, undisturbed, in the bottom of the water-chamber, there being no heat at this point and consequently no circulation.

The water then flows upward through the tubes, and being divided up in small streams becomes quickly heated; as each tube is surrounded by steam no heat is lost by radiation before the water leaves the heater, a result that some makers of steam tube heaters have endeavored to attain by surrounding the shell with a steam jacket.

The construction of the upper water-chamber, similar to that of the lower one, permits the rise of scum to the top and its subsequent removal through the surface blow. A mud blow-off pipe is also provided in the bottom chamber.

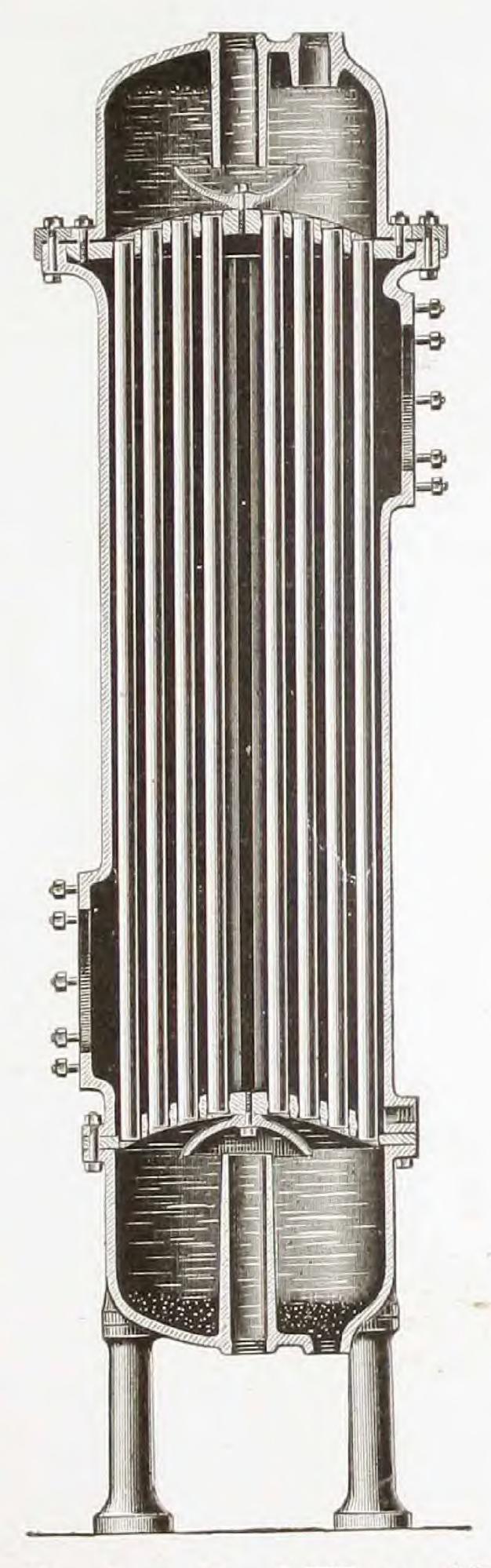
The Goubert Feed-Water Heater is particularly easy to clean. By lifting the top chamber the ends of all the tubes are exposed; a swab or brush may then be used to clean the tubes. This, however, needs but rarely to be done, and if the surface and mud blows be open for a few seconds every day, the heater is readily kept clean and very little sediment is ever found to adhere to the interior surfaces of the tubes.

By leaving the blow-off valve open at night, or when not in use, the heater can be thoroughly drained to avoid the danger of freezing in cold weather.

Every heater is tested under 250 pounds pressure.

Safe working pressure 175 pounds.

Our type B Vertical Heater, more especially adapted to the larger sizes, will be found illustrated and described on pages 16 and 17.



The Goubert Feed-Water Heater.

(Vertical Type A.)

TYPE B * * * * * VERTICAL HEATERS

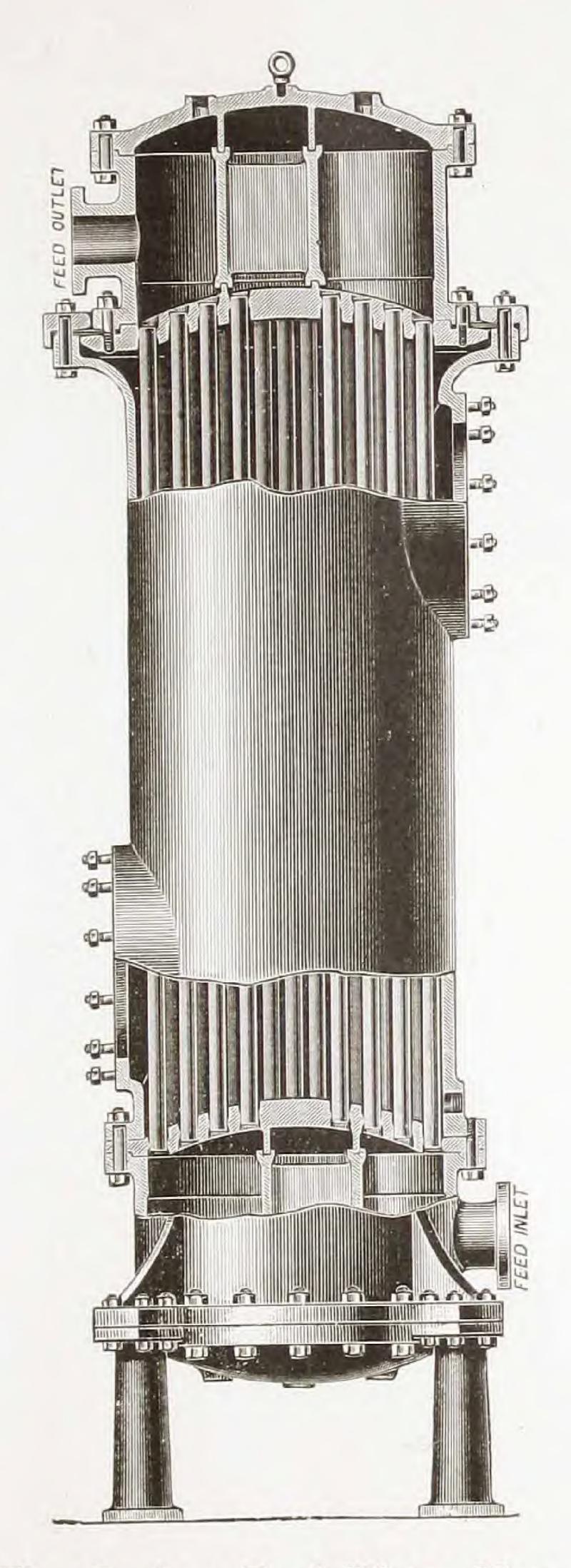
THE illustration opposite shows a modification in the construction of the Goubert Feed-Water Heater that we have adopted for large vertical units. This construction is essentially the same as that of our horizontal type, illustrated on page 19, and while not affording as good facilities for the separation and collection of sediment as the heater described in the foregoing pages, the heating surface is rendered more effective by increased velocity of flow and better distribution of the water.

It will also be seen that the end bonnets can be readily removed for inspection, cleaning or repairs without disturbing the pipe connections, an important feature in apparatus of large size.

We recommend this type of heater for sizes from 1,500 to

5,000 horse power.

Although the peculiar effectiveness of this type of heater has been lately rediscovered by some of our competitors and hailed as new and wonderful, we beg to call attention to the fact that we have been manufacturing this heater for ten years past in both vertical and horizontal types, hundreds of them being in use and giving the most perfect satisfaction.



The Goubert Feed-Water Heater.

(Vertical Type B.)

HORIZONTAL HEATERS * *

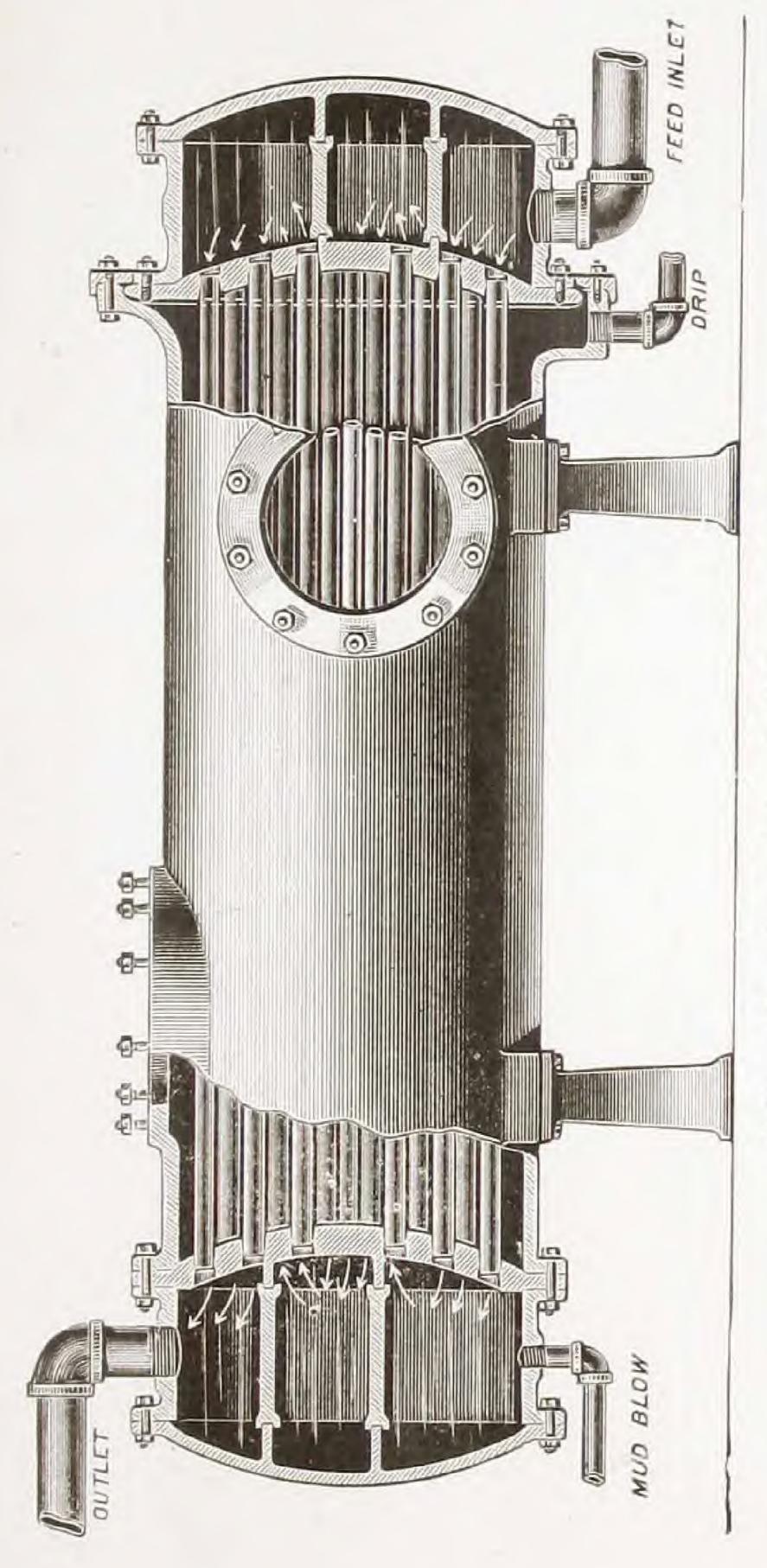
WHILE we recommend that our vertical type of Heaters, described in the foregoing pages, be always used wherever the height of room will permit, there are many places, as in cellars of city buildings, where the want of head room precludes its adoption.

To meet this difficulty we manufacture a Horizontal Heater, as illustrated on the opposite page, which, while preserving the advantages of construction that have made our vertical type so successful, may be used in all places of limited height.

This Horizontal Heater is also specially adapted for use in connection with condensing engines, as the steam nozzles can be placed in any position required; the inlet nozzle may be directly under the engine exhaust and the outlet nozzle bolted to the top of the condenser,—this arrangement practically taking the place of the exhaust pipe, making a very neat connection.

The method used in our type B to cause a positive circulation of the water by the dividing of the water chambers into compartments, is in the Horizonsal type an absolute necessity, greatly increasing the efficiency and without which no satisfactory results can be secured. We therefore build in this manner all sizes of our Horizontal Heaters from 50 to 5,000 horse power.

The Heater is shown in the engraving as resting on a pair of columns, but it may be provided, instead, with lugs or bolts or straps, to be hung from the ceiling; it may also be supported by beams or saddles.



The Goubert Feed-Water Heater.

(Horizontal Type.)

DIRECTIONS FOR * * * * ERECTING AND RUNNING

THE GOUBERT FEED-WATER HEATER

THE engraving on the opposite page clearly illustrates what we consider one of the best modes of connecting

up our apparatus.

The location of the heater in relation to the engine, the boilers, or the buildings, will, of course, necessitate, in many instances, some departure from the exact arrangement shown, but we recommend that in any case the general idea be carried out.

It is, however, a peculiarity of this heater that the exhaust may be admitted, if more convenient, through the upper nozzle, and the outlet to the roof connected to the lower one.

Make all feed and blow-off connections with union couplings, so that the heater may be readily taken apart for inspection.

Use straightway valves, or still better, plug cocks in the

blow-off pipes.

Be sure to put a safety-valve on the feed-pipe; let this be loaded at a pressure of say 15 to 20 pounds above that you wish to carry on your boilers.

If the safety-valve leaks get a new one, but never hang on an additional weight to stop the leak, as this may add a load

of several hundred pounds per square inch.

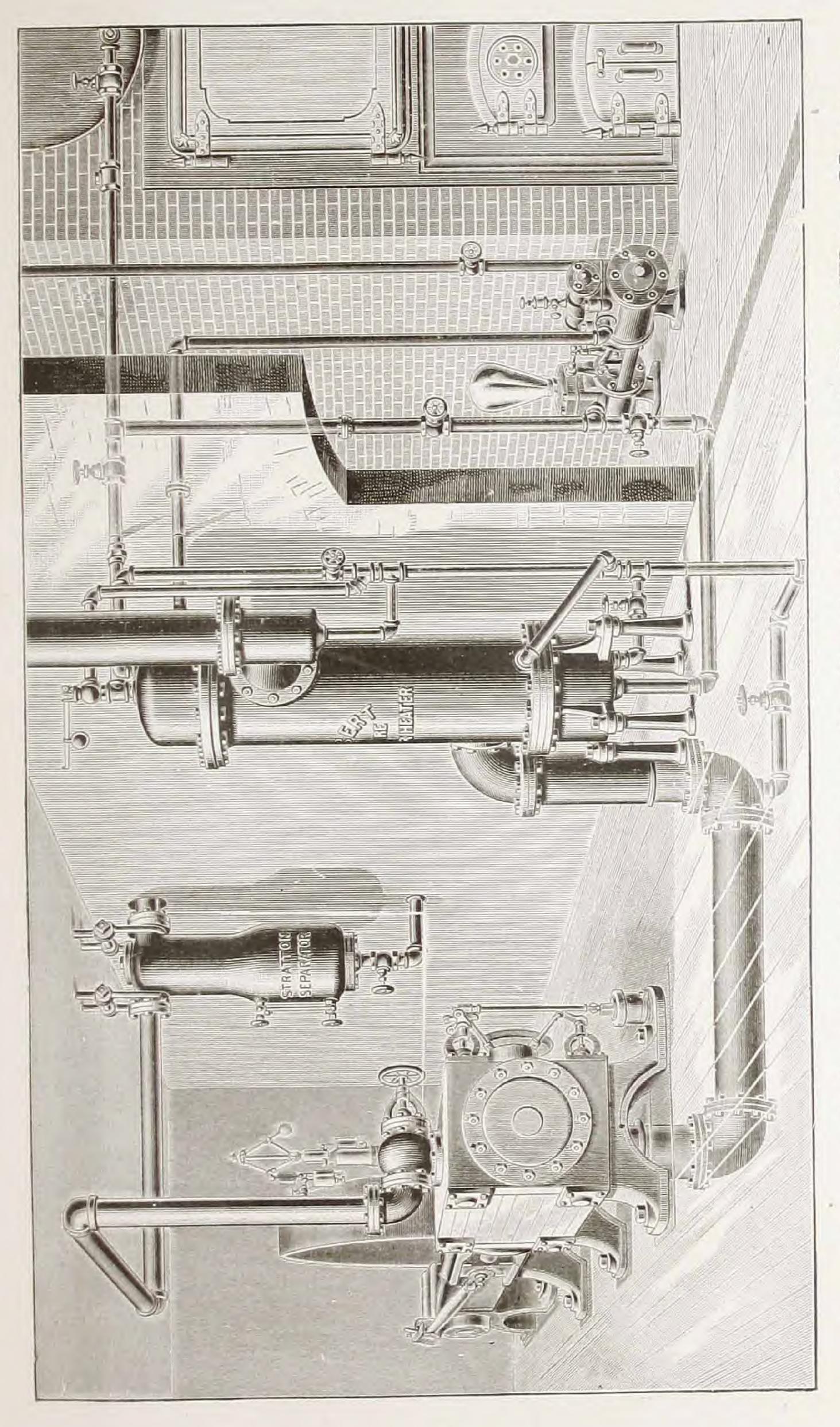
Run the drip-pipe the full size, with as few bends as possible; run it with a downward incline if you can; if you have a drop in it let it be close to the heater, so that the water may gain headway from the start. If you put a valve in the drip, see that it be always open while the heater is in use.

Run the feed pump slowly and continuously. You cannot expect to heat the water as hot if you pump through in five minutes what the heater is calculated to heat in half an hour.

Open the blow-off wide for a few seconds several times a

day and always while the pump is running.

By following these directions you will obtain the maximum economy, and will never have any trouble with your heater.

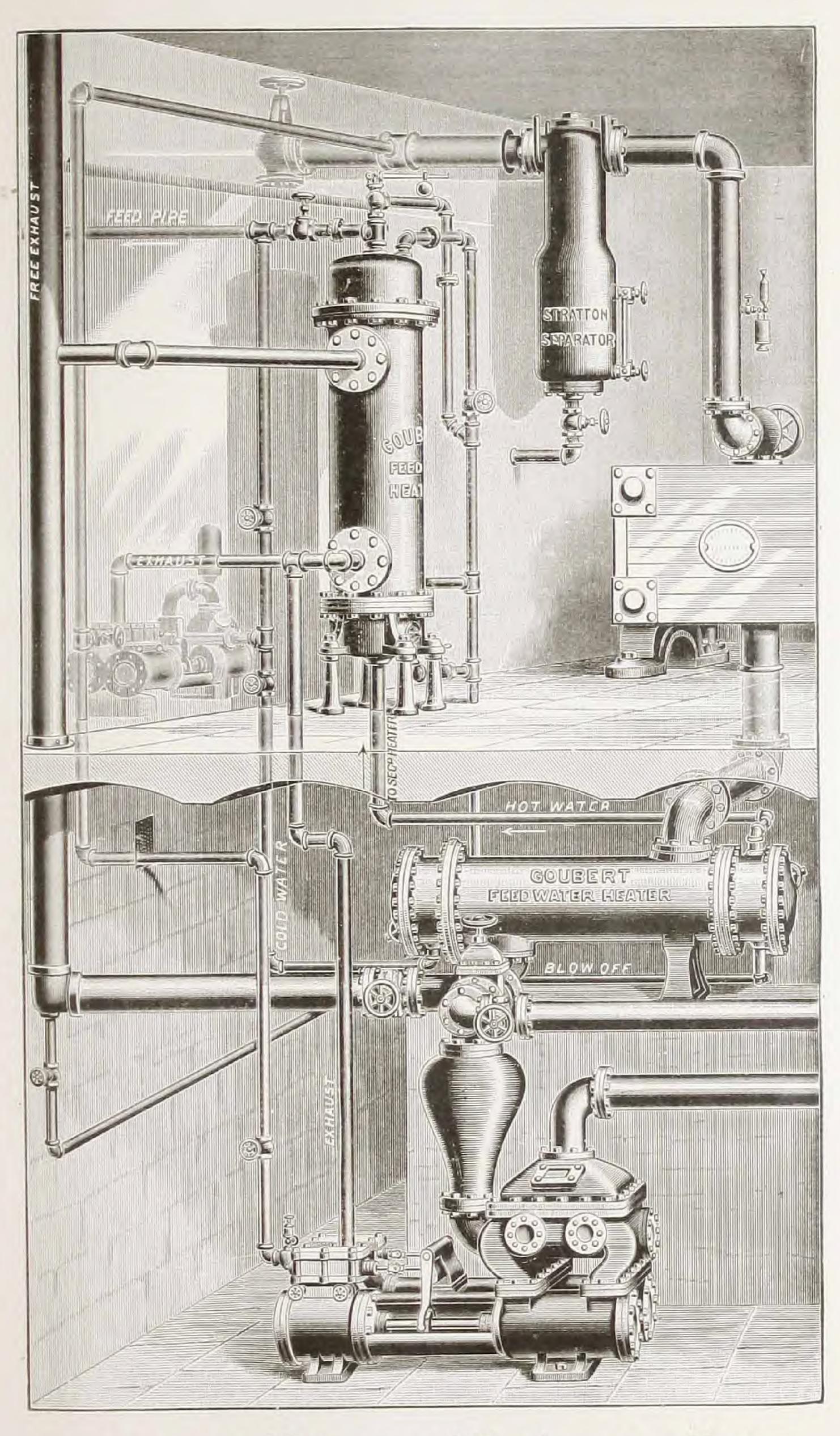


Gouber Connections of Piping and Arrangement

AN opinion seems to prevail among manufacturers and users of condensing engines, that the use of a feedwater heater placed in the path of the steam between engine and condenser is of no particular benefit, and rather detrimental than otherwise. This may be true of heaters in which steam passes through the interior of the tubes, as the increased friction and obstruction due to the length and limited area of the tubes may cause a back pressure which materially reduces the vacuum in the cylinder, and it is not unusual that, with 26 inches vacuum in the condenser, only about 18 or 20 inches are obtained in the cylinder.

This is not the case, however, with the Goubert Feed-Water Heater, as the area for the passage of the steam through the shell is so large that it affords no impediment, and the heater, being itself a condenser, tends to increase the vacuum.

With a vacuum of 26 inches, a temperature of 120 degrees in the feed-water may readily be obtained, and that means a saving of at least 6 per cent. of fuel over feeding cold water; but if the steam from the boiler feed-pumps, air, or circulating pumps is used, or other sources of exhaust steam supply are available, and these be turned into a second heater through which is passed the water from the first heater already primed to 120 degrees, the feed may easily be raised to 200 degrees, and practically as good results obtained as if the engine were non-condensing. The drawing on opposite page shows an excellent arrangement of primary and supplementary heaters as above described.



Arrangement of Primary and Supplementary Heaters in connection with Condensing Engine.

HE illustration on opposite page shows a method of connecting the Goubert Feed-Water Heater, which has proved very successful wherever used.

As will be seen, a free exhaust passage to the atmosphere is maintained at all times, while the heater can be cut out by closing the valves for cleaning or repairs.

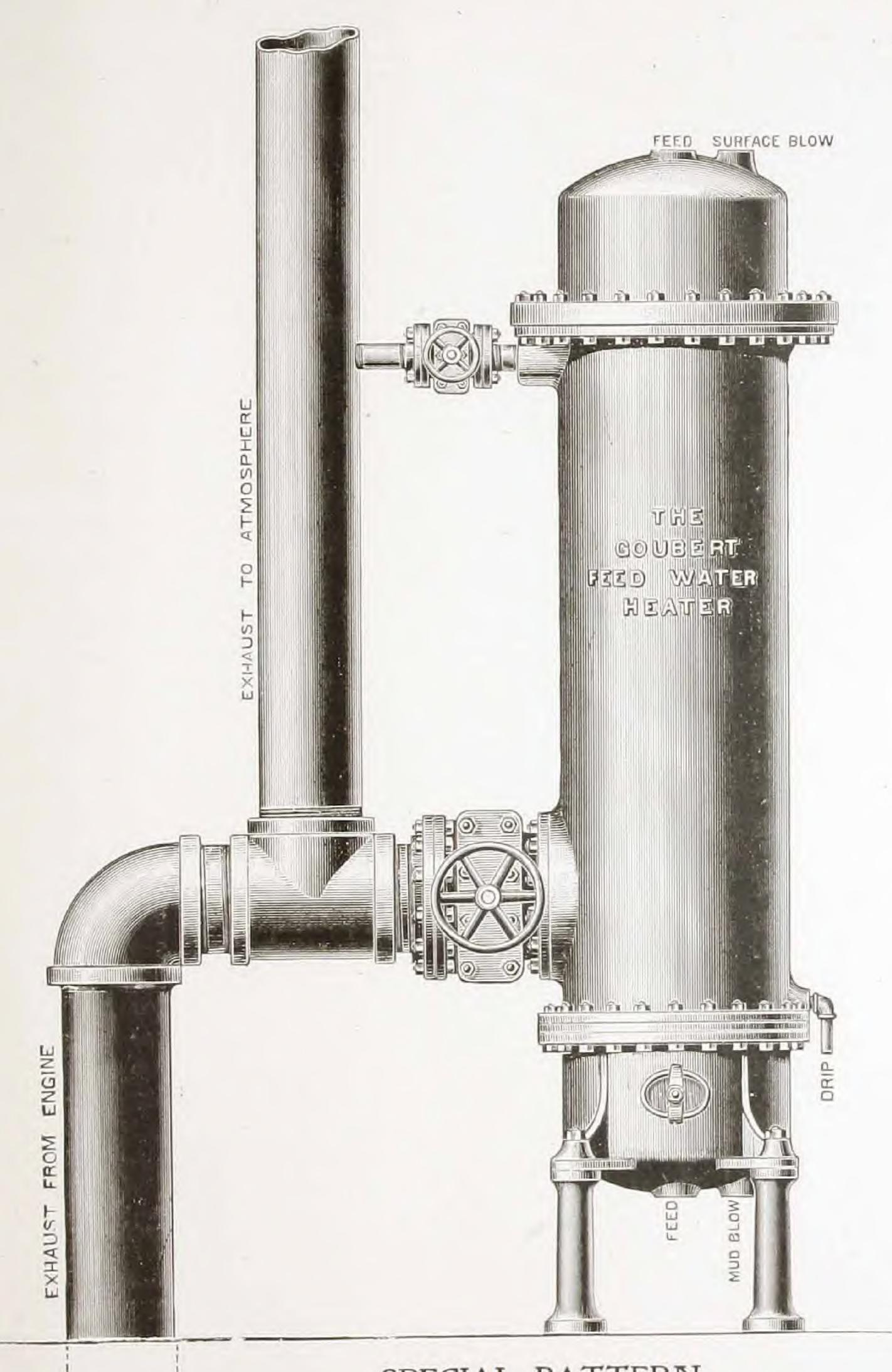
The steam is admitted through the large connection, the small return pipe at the top being intended to prevent any accumulation of air, while at the same time inducing a circulation of the steam in a certain measure.

It must be remembered that a feed-water heater is practically a condenser, and that as the steam in contact with the tubes is condensed, more steam will be drawn from the main exhaust supply, to fill the space, just as a condenser would.

The advantage of this arrangement is often found in making connections, as the heater can be placed in any convenient location in the engine or boiler rooms without regard to the location of the main exhaust pipe.

The illustration shows the two in close proximity, but they can in practice be placed much farther apart; this being one of the many peculiar advantages of the Goubert Feed-Water Heater.

We also make this type for use as a vacuum heater, the results being equally satisfactory.



SPECIAL PATTERN.

The Goubert Feed-Water Heater (Vertical Type.)

With Single Exhaust Connection.

PRICE LIST

of the

GOUBERT FEED-WATER HEATER.

VERTICAL PATTERN.

No.	Horse Power	Diam. of Shell	Heig	otal lit on egs	Diam. of Exhaust	Feed Pipe	Number of Tubes	Diam. of Tubes	Length of Tubes	Tube Heating Surface Sq. Ft.		Price f. o. b. NewYork
		ins.	ft.	ins.	ins.	ins.		ins.	ins.		lbs.	-1
- 1	50	12	5	4	6	11/2	18	11/4	35 5/8	17	880	
2	60	12	5	II	6	11/2	18	11/4	421/2	20	900	
3	70	12	6	6	6	11/2	18	11/4	493/8	23	950	
4	80	12	7	0	6	11/2	18	11/4	5614	27	1000	
5	100	12	8	2	6	11/2	18	11/4	70	33	1125	
- 6	130	16	6	4	8	2	36	11/4	4534	43	1250	
7	160	16	7	2	8	2	36	11/4	56	53	1550	
8	200	16	8	4	- 8	2	36	11/4	695/8	67	1700	
9	240	16	0	5	8	2	36	11/4	831/4	80	1900	
10	300	21	8	9	10	2 1/2	60	11/4	623/4	100	2500	
11	350	21	0	7	10	21/2	60	11/4	73	117	2800	
12	400	21	IO	5	10	21/2	60	11/4	831/4	133	2900	
13	500	25	0	7	12	3	90	11/4	697/8	167	3800	* * * * *
14	600	25	10	8	12	3	90	11/4	833/8	200	4900	
15	700	25	II	10	12	3	90	11/4	967/8	233	4400	
16	800	20	10		16	4	126	11/4	781/8	266	5000	****
17	900	29	II	7	16	4	126	11/4	883/8	300	5500	*****
18	1000	29	12	4	16	4	126	11/4	977/8	333	5800	*****
19	1200	29	14	0	16	4	126	11/4	1171/8	400	6300	
20		34	14	4	18	5	150	13/8	1127/8		9200	
21	1800	34	16		18	5	150	13/8	135	600	11000	
22		39	13	-	22	6.	186	11/2	1113/8	667	14000	
23		39	15		22	6	186	1 1/2	1387/8		16000	
24	3000	44	18		24	6	210	11/2	1471/2	1000	18500	
25		48	17		24	6	282	11/2	1283/8	1167	21000	
26		48	19		24	6	282	1 1/2	1463/8		27000	
27		60	17		30	8	348	1 1/2	1483/8	A Company	35000	

The exhaust nozzles on the shell can be arranged in any desired position. No companion flanges will be furnished unless specifically ordered.



The Goubert Feed-Water Heater.

(Vertical Type A.)

PRICE LIST

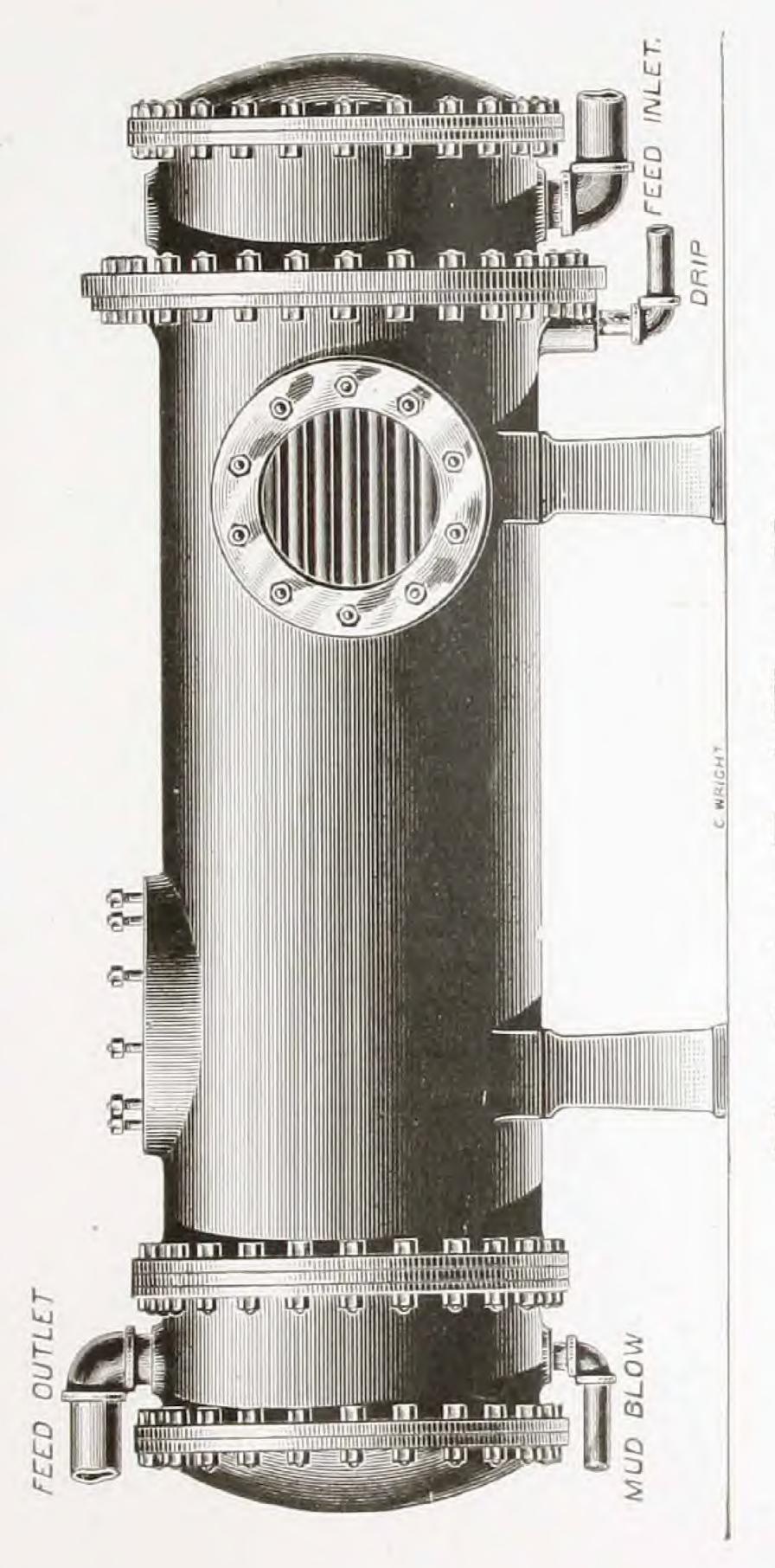
of the

GOUBERT FEED-WATER HEATER.

HORIZONTAL PATTERN.

No.	Horse Power	Diam. of Shell	To Hei or Le	ght	Tota		Diam. of Exhaust	Feed Pipe	Number of Tubes	Diam. of Tubes	Length of Tubes	Tube Heating Surface Sq. Ft.	Approx- imate Shipping Weight	Price f. o. b. NewYork
		ins.	ft.	ins.	ft. in	is.	ins.	ins.		ins.	ins.		lbs.	4
1	50	12	2	6	4	7	6	11/2	18	11/4	35 5/8	17	950	
2	60	12	2	6	5	2	6	11/2	18	11/4	421/2	20	1000	
3	70	12	2	6	5	8	6	I 1/2	18	11/4	493/8	23	1050	
4	80	12	2	6	6	3	6	11/2	18	11/4	5614	27	1250	
5	100	12	2	6	7	5	6	I 1/2	18	11/4	70	33	1400	* * * * *
6	130	16	13	0	5	7	8	2	36.	11/4	4534	43	1675	
7	160	16	3	0	6	5	8	2	36	11/4	56	53	1750	
8	200	16	3	0	7	7	8	2	36	11/4	6958	67	1900	****
9	240	16	3	0	8	8	8	2	36	11/4	83 1/4	80	2000	
10	300	21	3	5	7	3	10	21/2	65	11/4	6234	100	2600	
11	350	21	3	5	8	I	IO	21/2	60	11/4	73	117	2900	2 + 7 4
12	400	21	3	5	9	0	10	21/2	60	11/4	831/4	133	3200	
13	500	25	3	10	8	2	12	3	90	11/4	69 7/8	167	4100	
14	600	25	3	10	9	4	12	3	90	11/4	833/8		4300	
15	700	25	3	IO	10	5	12	3	90	11/4	967/8		4700	4 4 4 4
16	800	29	4	3	9	2	16	4	126	11/4	78 1/8		5500	
17	900	29	4	3	10	1	16	4	126	11/4	883/8		6000	
18	1000	29	4	3	10	10		4	126	11/4	973/8		6500	
19	1200	29	4	3	12	5		4	126	11/4	1171/8		7200	
20		34	4	II	13	5		5	150	13/8	1127/8		10000	
21	1800	34	4	II	15	3		5	150	13/8	135	600	12000	
22	2000	39	5	.6	10.00	10		6	186	1 1/2	1113/8	667	14000	
23		39 -		6		1		6	186	1 1/2	1387/8		16000	
24	3000	44	6	0		1		6	210	1 1/2	147 1/2		18500	
25		48	7	0	1	0		6	282	1 1/2	12838		21000	
26		55	7	0		6		6	282	1 1/2	1463/8		27000	
27	5000	64	7	9	1 2			8	348	1 1/2	1483/8		35000	

The exhaust nozzles on the shell can be arranged in any desired position. No companion flanges will be furnished unless specifically ordered.



The Goubert Feed-Water Heater.

THE GOUBERT * * * *

HE Goubert Distilling Condenser, as illustrated on opposite page,

is designed especially for ice manufacturers.

The general outlines are similar to the Goubert Feed-Water Heater, but with changes intended to produce a surface-condenser of great efficiency and durability, free from the many defects that are common to such appliances.

All parts of the apparatus are cast iron excepting the tubes, which are brass, tinned inside and outside, and in cases where salt circulating water is used, the tube plates are made of bronze, to insure against corrosive

action of sea water.

The tubes are rigidly expanded into the tube plates by means of a roller-tube expander, the differential expansion between brass tubes and iron shell being taken up and provided for by the flexible copper expansion-

joint, explained and illustrated on page 12.

The tubes are straight and of large diameter, to facilitate cleaning and thus prevent scale deposit. Special provision is made for cleaning and ease in repairing, as it will be noticed by reference to cut on opposite page that not only are hand-holes provided, but the covering plates on each end of the apparatus may be readily removed without disturbing any pipe connections whatsoever, and thus every tube exposed to view for the purpose of removing scale, cleaning, or, in case of necessity, repairs.

The interior iron surfaces are coated with a metallic varnish that will withstand 212 degrees Fahr., thus entirely avoiding corrosion, rusty water, and consequently poor quality of ice; when salt water is used for condens-

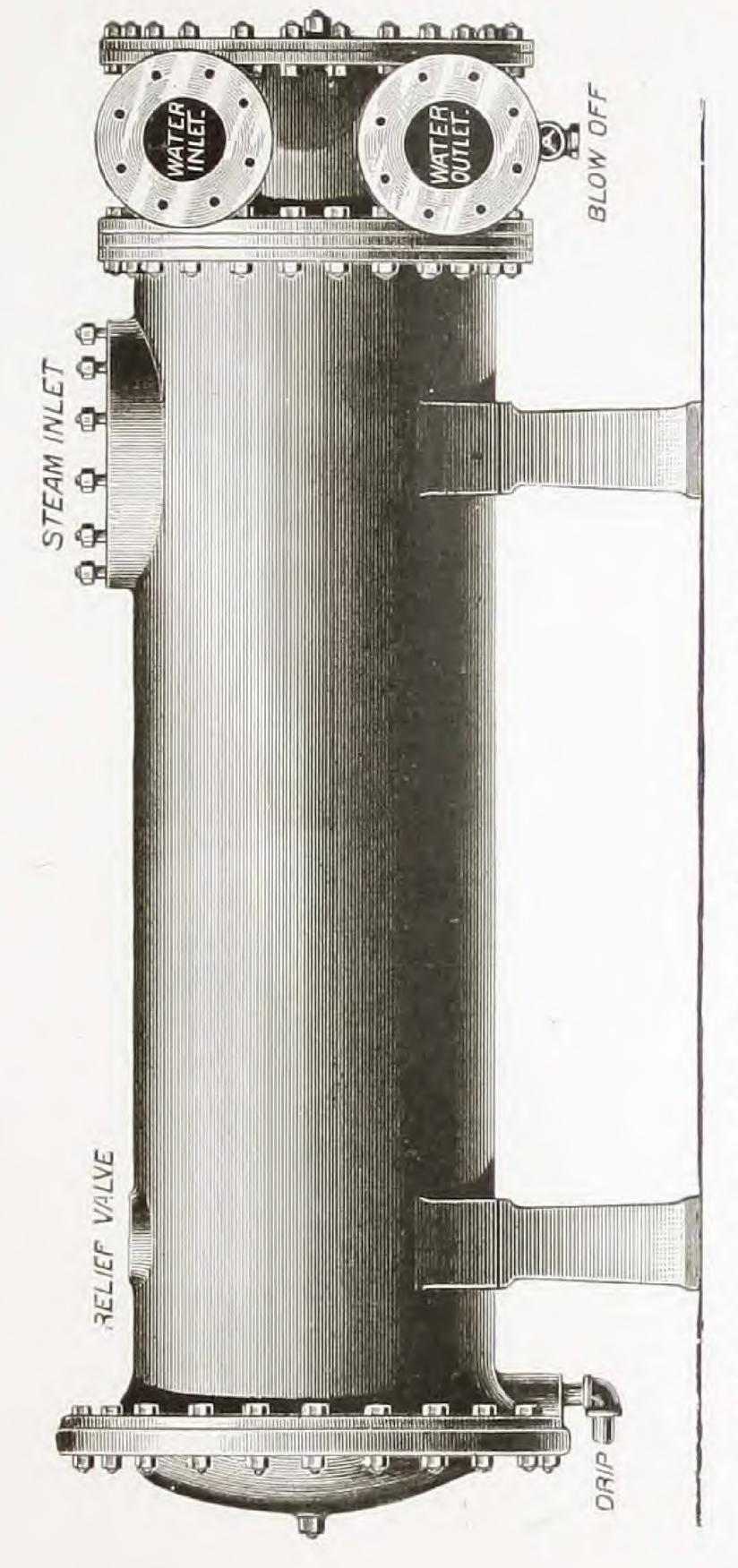
ing, the tube plates are made of bronze, tinned on both sides.

The water connections are both on the same end and on side of condenser, to secure the utmost efficiency and for convenience in pipe-fitting.

PRICE LIST

Condensation of Steam in 24 hours	Diam. Shell.	Total	Length.	Total	Height	Diameter Water Pipe.	Diameter Drip Pipe.	Diameter Exhaust.	Approximate Shipping Weight.	Price f. o. b. New York, with Iron Tube Plates.	Price f. o. b. New York, with Bronze Tube Plates.
Tons.	ins.	ft:	ins.	ft.	ins.	ins.	ins	ins.	lbs.		
10	13	5	0	2	9	3	2	6	1200		
15	13	7	11/2	2	9	3	2	6	1300		
20	16	6	I	3	0	3	2	8	1500	****	
	16	7	2	3	0	3	2	8	1650		* 1. * * 1
25 30	16	8	5	3	0	3	2	8	1800		
35	21	7		3	5	4	2	TO	2700		
40	21	8	5 8	3	5	4	2	10	2900		
50	21	10	2	3	5	4	2	10	3200		
60	25	7	7	3	10	5	21/2	12	3700		
	25	8	10	3	10	5	2 1/2	12	4000		
75		10		3	10	5	21/2	12	4400		
90	25	10	6	4	3	6	3	16	5800		

The above prices include flanges bolted on for water and exhaust connections.



The Goubert Distilling Condensers for Ice Machines.

Percentage of Fuel Saved by Heating Feed-Wate

(STEAM PRESSURE 60 POUNDS)

Tates Heater	at Units in Generatin Steam.				TEMPE	RATUR	B OF	TEMPERATURE OF WATER ENTERING BOILER	ENTER	SING B	OILER			
	Absorbed	1200	1400	160°	180°	2000	202	204	206°	208°	210°	212°	214°	216°
3.20	1175	7.49	9.19	10.89	12.59	14.30	14:47	14.64	14.81	14.98	15.15	15.32	15.49	15.66
40	1167	98.9	8.57	10.28	12.00	13.71	13.88	14.05	14.22	14.40	14.57	14.74	14.91	15.08
20	1157	6.05	7.78	9.51	11.24	12.97	13.14	13.32	13.49	13.66	13.83	14.00	14.18	14.35
09	1147	5.23	6.97	8.72	10.46	12.21	12.38	12.55	12.73	12.90	13.08	13.25	13.43	13.60
70	1137	4.41	91.9	7.91	6.67	11.43	11.61	11.78	11.96	12.14	12.31	12.49	12.66	12.84
80	1127	3.44	5.32	7.10	8.87	10.65	10.82	11.00	11.18	11.36	11.53	11.71	11.89	12.07
06	7111	2.68	4.47	6.26	8.06	9.85	10.03	10.21	10,38	10.56	10.47	10.92	11.10	11.28
00	1107	1.80	3.61	5.45	7.23	9.03	9.21	9.39	9.57	9.75	9.93	10,11	10.29	10.47
01	1001	16.	2.73	4.55	6.38	8,20	8.38	8.56	8.74	8.93	9.11	9.20	9.47	99.6
20	1087		1.84	3.67	5.51	7.35	7.54	7.77	7.90	8.00	8.27	8.45	8.64	8.82

Table Showing the Yearly Saving Effected by the Use of the Feed-Water Heater for Various Horse Powers and at Different Prices of Coal.

Florse	at 4 lbs. per H. P. per hour	sumption lbs. per hour.	Saving of			PRICE	PRICE OF COAL PER TON OF 2240 LBS.	AL PER	YOL Y	0F 224	0 LBS.		
Engine,	Daily.		Per Cent.	\$1.50	\$2.00	\$ 2.50	\$3.00	\$3.50	\$ 4.00	\$4.50	\$ 2.00	\$5.20	\$ 6.00
	lbs.	tons.	tons.										
20	2000	268	36.18	50	72	06 \$	\$ 108	\$ 126	\$ 145	\$ 103	181	661 \$	\$ 217
09	2400	321	43.33	69	87	108	103	152	173	194	217	238	260
70	2800	375	50.62	94	IOI	126	152	177	202	227	253	278	304
80	3200	420	16.22	87	911	145	174	203	232	26I	289	318	347
100	4000	536	72.36	108	145	187	217	253	289	325	362	398	434
120	4800	643	86.80	130	174	217	260	304	347	390	434	477	521
091	6400	857	115.69	173	231	289	347	tot	463	520	578	635	694
200	8000	1072	144.72	217	289	362	434	909	579	651	724	964	868
250	10000	1340	185.90	279	372	465	558	651	744	837	929	1022	1115
300	12000	1608	226.08	339	452	565	678	164	904	1017	1130	1243	1356
350	14000	1876	253.26	380	909	633	260	886	1013	1139	1266	1392	1519
400	16000	2144	289.44	434	579	723	898	1013	1158	1302	1447	1651	1730
500	20000	2680	361.80	5+3	724	904	1085	1267	1447	1627	1809	1990	2170
009	24000	3216	433.30	650	867	1083	1300	1517	1733	1950	2170	2387	2600
200	28000	3752	506.20	759	1012	1265	1518	1771	2025	2278	2531	2784	3037
800	32000	4288	579.10	898	1158	1448	1737	2026	2316	2605	2895	3184	3474
006	36000	4824	651.24	977	1302	1628	1954	2279	2605	2930	3256	3581	3907
1000	40000	5360	723.60	1085	1447	1809	2170	2532	2894	3255	3618	3990	4341

It pays dividends of from 50 to 400 per cent.

TEMPERATURE OF STEAM AND ABSOLUTE PRESSURE FOR EACH HALF INCH OF VACUUM

CALCULATED FROM C. H. PEABODY'S TABLES

Inches of Vacuum	Absolute Pressure lbs per sq. in,	Tempera- ture Degrees Fahr.	Inches of Vacuum	Absolute Pressure lbs. per sq. in.	Tempera- ture Degrees Fahr.	Inches of Vacuum	Absolute Pressure lbs. per sq. in.	Tempera- ture Degrees Fahr.
0	14.697	212.00	10	9.785	192.23	20	4.873	161.25
1/2	14.451	211.15	101/2	9.539	191.03	201/2	4.628	159.09
I	14.206	210.29	II	9.294	189.81	21	4.382	156.83
I 1/2	13.960	209.42	111/2	9.048	188.57	21 1/2	4.136	154.46
2	13.715	208.54	12	8.803	187.30	22	3.891	151.97
21/2	13.469	207.64	12 1/2	8.557	186.00	221/2	3.755	149.34
3	13.223	206.73	13	8.311	184.66	23	3.410	146.55
31/2	12.978	205.80	131/2	8.066	183.29	23 1/2	3.164	143.59
4	12.732	204.86	14	7.820	181.88	24	2.918	140.42
41/2	12.487	203.91	14 1/2	7-575	180.44	24 1/2	2.673	137.01
5	12.241	202.94	15	7-329	178.96	25	2.427	133.32
5 1/2	11.995	201.95	151/2	7.084	177.44	25 1/2	2.172	129.31
6	11.750	200.95	16	6.838	175.87	26	1.926	124.89
61/2	11.504	199.93	161/2	6.592	174.26	261/2	1.680	119.94
7	11.259	198.89	17	6.347	172.59	27	1.435	114.34
71/2	11.013	197.83	171/2	6.101	170.86	27 1/2	1.159	107.84
8	10.767	196.75	IS	5.856	169.07	28	0.944	100.05
81/2	10.522	195.65	181/2	5.610	167.23	28 1/2	0.698	90.24
9	10.276	194-53	19	5.364	165.31	29	0.453	76.80
91/2	10.031	193.39	191/2	5.119	163.32	29 1/2	0.207	54.21

REFERENCES & &

NEW YORK CITY.				Orders	H.P.
Abendroth & Root M	For Co	*******		Order	
American Air Power	Co	* * * * * * * * * * * * * * * * * * * *	L	do	
American Trading Co		***********	9	do	1,800
G. Amsingle & Co.		***************	¥	do	1,520
Anderson Building			1	do	130
Babcock & Wilcox Co			7	do	1,000
Baker Smith & Co			É	do	1,560
James Beggs & Co		********	-	do	400
Hotel Beresford	*******		T.	do	200
Blake & Williams			q	do	150.
Board of Education,	School No	0. 75	1	do	50
do	do	93	L	do	50
do	da	22		do	50
do	do	9		do	50
do	do	42		do	50
do	do	119th St.		do	50
do	do	77		da	50
do	do	I4		do	50
do	do	37	I.	do	503
Brazilian Trading Co		AS FREEZE PARTE AND A DEPARTMENT	1	do	70
The bruce Estate	CERRETARY		1	do	80
The Burnet Co.	o property			do	50
Cornell & Underhill.			4	do	1,040
A. S. Cameron Steam	Lumb A	VOLKS	1	do	800
Cass Realty Corp'n B	uilding		1	do	200
E. Frank Coe Co	VECTORES.		7	do	300
Clinton Hall Associat	100.	**************************************	1	do	160
Cooke & Co.			2	do.	Comme
Columbia College			13	do	280
James J. Crosson & C	O. c		T.	do	120
Carnegie Music Hall			1.	do	400
James Curran Mrg. C	0		5	do	1,700
Thomas Convine Bre	wing Co.	******************	1	do	500
Central Opera House			1	da	
Catholic Club			E	do	130
Complete Electric Co	nstruction	n Co	1	do	50
Lohn Downson	g. Mach.	Co	2.4	do	0,420
Danidson Court Mark	Transie and		1	do	80
Eronk Tychoon	ie co		1	do	400
Dungan Building	****			do	500
Empire Building			A.	do	200
Evans Almirall & Co				do	750
Loseph Edwards & Co	*******		-	do	1,080
East Side Hide Assoc	intion Lt	d b	4	do	120
Eaton, Cole & Burnha	ım Co		T	do	80
Edison Spanish Color	rial Light	Co	2	do	250
Ford. Bacon & Davis	2.5		3	do	1,000
Fowler & Rockwell.		*********	T	do	130
Gillis & Geoghegan			12	do	3.439
Gill Building	******	************	1	do	300
H. Griffin & Sons			1	do	50
German Club			X	do	80
Graham, Hinkley & (20		1	do	70
Hawley & Hoops	*******	*********	I	do	240
House of Refuge, Ra	ndall's Is	land	I	do	350
Hanlein & Co			-1	do	100
Hall Steam Power Co			5	do	520

REFERENCES—Continued.	37	()-1	н. Р.
T D TT 0 Co	9300	Orders.	2,620
E. P. Hampson & Co	I	do	800
Hall of Records	I	do	80
Wm. F. Haring	I	do	200
Johnson & Morris	I	do	70
Hugo Kainer & Co	I	do	160
Love Electric Traction Co	I	do	100
August Luchow	I	do	60
Luyties Brothers	I	do	80
J. W. Lyall	I	do	300
Metropolitan Street Railway Co		do	58,200
Thomas McMullin & Co		do	3,200
Manhattan Electric Light Co		do	500
W. J. Matheson Co., Ltd		do	500
Mt. Morris Electric Light Co		do	400
McKesson & Robbins		do	100
Manhattan Moulding Mill Co		do	80
Morgan Iron Works		do	400
Manning, Maxwell & Moore		do	790
Mohawk Building		do	160
Mulhern Steam Heating Co		do	200
New York Edison Co		do	15,800
Hotel Netherlands	I	do	500
Nason Mfg. Co	I	do	500
New York Heat, Light & Power Co	I	do	2,000
New York Post-Graduate Medical School and Hospital		do	200
New York Mutual Gas Light Co		do	1,050
Neftel & March Co		do	340
New York Safety Steam Power Co		do	5,300
New York Steam Co		do	260
New York Hygeia Ice Co		do	800
Nicaragua Canal Construction Co		do	60
North River Beef Co		do	160
Pancoast & Rogers		do	50
Parker, Stearns & Sutton		do	100
Evening Post Building		do	200
Rector and Essner Restaurant Building		do	200
Rhinelander Building		do	300
Russell & Rees		do	160
F. Roosevelt's Organ Works		do	700
E. Rutzler		do	800
Saint Regis Hotel	T	1	700
Saks Building		do	600
Sherry Building		do	700
Singer Building		do	320
G. A. Suter & Co		do	650
Sawyer-Mann Electric Co		do	1,400
Statue of Liberty, Bedloe's Island		do	160
Suzarte & Whitney	. 2	do	250
Gustav Schock	. 3	do	1,160
S. M. Swenson & Sons		do	300
F. & M. Schaefer Brewing Co		do	830
H. B. Smith Machine Co		do	350
Safety Insulated Wire & Cable Co		4	160
The Thomas & Wylie Lithograph Co		do	6,000
Third Avenue Cable Railway		do	300
Lawrence Tivy		3	200
THOUGHT DIGHTOLY			

REF	ERENCES—Continued	NT.	0.1	DI D
	Thitad Electric Limbt & Domon Co	27.5	Orders.	H. P.
	United Electric Light & Power Co		do	8,000
	University Building		do	600
3.	Voss Ice Machine Works	ī	do	200
	Western Electric Co		do	1,000
	Wm. Henry White		do	50
	J. G. White & Co	12	do	15,920
	Wadsworth Building	1	do	300
	Henry R. Worthington		do	2,400
	Henry Welsh		do	300
	Wells & Newton Co		do	460
	Western Electric Co		do	130 600
	West Side Electric Light & Power Co		do	300
	Richard Walter		do	160
	Young & Farrell Diamond Stone Sawing Co		do	100
	C. Zingling & Sons		do	160
	BROOKLYN.			
	Adams & Son		do	5,000
	Atlantic Avenue Railroad Co		do	5,000
	Brown & Patterson		do	160
	Bolton & Spadone			70 240
	E. W. Bliss Co., Ltd		do	160
	Edison Electric Illuminating Co	4	do	13,800
	Figge & Brother		do	100
	F. Hosch		do	100
	Hanan & Son			300
	The Ironclad Manufacturing Co			250
	John J. Lindsay & Co		do	50
	McNeill Building		do	160
	Nassau Electric Railroad Co		do	2,000
	Niagara Steam Pump Works		do	160
	Phillips, Doup & Co		do	150
	Piel Brothers		1	1,000
	L. M. Palmer		do	350
	Rindscopt Brothers		do	130
	Standard Rock Candy Co		do	100
	Thomson-Houston Electric Co		do	160
	J. Underwood & Co Proolder Waterworks	. I	do	70 160
	Bellmore Pumping Station, Brooklyn City Waterworks.	. 1	do	100
	NEW YORK STATE.	Ť	do	250
	Edison Light & Power Co Albany, Hinckel Brewing Co do	T	do	250 500
	Hinckel Brewing Co do Amityville Electric Light Co Amityville, L. I.,	I	do	160
	Mohawk Mills Amsterdam,	I	do	700
	Ballston Terminal Railroad Co Ballston,	I	do	600
	Soldiers' & Sailors' Home Bath,	1	do	700
	Bay Shore Electric Light Co Bay Shore, L. I.,	I	do	110
	W. F. Crane & Co Bedford Station,	I		200
	Buffalo Smelting Works Black Rock, I. L. Alberger & Son Buffalo,	I	do do	900
	J. 12. 21. 21. 21. 21. 21. 21. 21. 21. 21	T	do	600
	Buffalo, North Main & Tonawanda	1		
	Railway do]	do	130
	Buffalo Railway Co do	1	- do	4,000
	Buffalo Engineering Co do E. L. Burdick Co do	1	do	160 360
	E. L. Burdick Co do	2	do	300

ERENCES—Continued.		NT.	0	
C W Eropoic	Parffolo		Orders.	H. P.
G. W. Francis	Buffalo,	1	Order	100
John T. Noye Manufacturing Co	do	1	do	160
Niagara Manufacturing Building.	do	I	do	160
Snow Steam Pump Works	do	I	do	400
Chautauqua Assembly	Chautauqua,	I	do	300
Railroad Co	College Point, L. I.,	2	do	360
Cortland Forging Co	Cortland,	I	do	70
Cortland Omnibus & Cab Co	do	1	do	60
Electrical Casino	Coney Island, L. I.,	I	do	50
Eclipse Bicycle Co	Elmira,	I	do	400
The Hygeia Refrigerating Co	do	2	do	260
West Side Street Railway Co	do	2	do	900
Queen's County Ice Mfg. Co			do	200
Citizens' Electric Lighting Co	do	T	do	
Green Fuel Economizer Co	Fishkill Landing,	T .	do	400
		I		60
B'klyn Water Supply Pump Station	Freeport, L. I.,	I	do	600
Henri Nestle	Fulton,	I	do	300
Garden City Cathedral,	Garden City, L. I.,	1	do	200
Green Island Electric Co	Green Island,	I	do	160
B. B. Odell	Haverstraw,	I	do	200
House of Refuge for Women	Hudson,	I	do	300
Archibald Rogers	Hyde Park,	1	do	50
United States Naval Station	Iona Island,	I	do	300
Long Island State Hospital	Kings Park,	I	do	200
Astoria Veneer Mills	Long Island City,	I	do	160
Electric Illuminating & Power Co.	do	I	do	3,000
Long Island Railroad Co	do	3	do	350
Spring Lake Ice Co	Mamaroneck,	I	do	70
B'klyn Water Supply Pump Station	Merrick, L. I.,	1	do	160
Hogan Boiler Co	Middletown,	1	do	200
The Howell Hinchman Co	do	3	do	200
H. H. Bell & Sons	Milton,	T	do	120
New York State Custodial Asylum	Newark,	T	do	600
Kilmer Manufacturing Co	Newburgh,	T	do	200
Newburgh Elec. Light & Power Co.	do	T	do	400
Newburgh Electric Railway	do	T	do	
Newburgh Ice Mach. & Engine Co.	do	T	do	500
Wright Steam Engine Works	do	T	do	300
Delaware & Hudson Co		1		100
	Oneonta,	-	do	1,000
American Lace Manufacturing Co.	Patchogue, L. I.,	1	do	160
Patchogue Electric Light Co	do Doughhannia	1	do	120
	Poughkeepsie,	I	do	1,000
W. S. Kimball & Co	Rochester,	1	do	300
Rochester Electric Light Co	do	I	do	400
Rochester State Hospital	do	I	do	600
C. W. Rockwell & Co	Rockwell's Mills,	I	do	ICO
Rome Custodial Asylum	Rome,	1	do	1,000
New York & Rosendale Cement Co.	Rosendale,	I	do	80
Consolidated Gas & Elec. Light Co.	Rye,	I	do	500
Fahy's Watch Case Co	Sag Harbor, L. I.,	I	do	300
American Locomotive Co	Schenectady	1	do	1,000
General Electric Co	do	6	do	4,400
Schenectady Locomotive Works	do	I	do	500
Schenectady Railway Co	do	I	do	1,000
Bay State Shoe & Leather Co. of				
New York	Sing Sing,	I	do	70
George Bechtel Brewing Co	Stapleton, S. I.,	1	-	6co
Jewett White Lead Works	Staten Island,	I	do	500
Staten Island Elec. Railroad Co	do	2	do	2,700
Electric Light & Power Co	Syracuse,	I	do	3,000

Edward Joy	Syracuse,	No.	Orders.	
Syracuse Street Railway Co	do	ī	do	1,600
National Hosiery Co	Troy,	2	do	900
Jacob F. Stoll Brewery	do	I	do	200
United Shirt & Collar Co	do	I	do	200
Buell & Son	Waterville,	I	do	80
James Roy & Co	West Troy,	2	do	400
Otis Brothers & Co		I	do	350
Otis Elevator Co	do	I	do	500
Yonkers Schuyler Elec. Light Co	do	Ι	do	250
	BAMA.			
Mutual Light & Power Co		I	do	700
Montgomery Light & Power Co		I	do	1,800
Alabama Elec. Light & Power Co.		I	do	200
	ASKA.		7	
North West Light & Power Co	Skaguay,	2	do	330
AR	IZONA.			
Detroit Copper Mining Co	Morenci,	I	do	130
Water Works	do	1	do	70
ARK	ANSAS.			
A. Kimball	Arkansas City,	I	do	160
CALI	FORNIA.			
Kullman, Salz & Co., Tannery	Benicia,	I	do	160
Solano Electric Light & Gas Co		T	do	70
University of California	Berkeley,	I	do	100
Upham & Peabody	Collinsville,	I	do	50
Lisbon Reclamation Dist. No. 307	Clarksburg,	2	do	320
California Portland Cement Co	Colton,	I	do	300
Covina Irrigation Co Pof Co	Covina,	I	do	100
Calif. & Hawaiian Sugar Ref. Co.	Crockett,	I	do	160
George H. Tay Co	Fresno, Fort Baker,	I	do	80
Swamp Land Rec. Dist. No. 556	Isleton,	r	do	160
Seaside Water Co	Long Beach,	T	do	160
Conservative Life Building	Los Angeles,	T	do	140
Hunt's Hotel	do	2	do	400
Newell Brothers Bradbury Bldg	do	I	do	290
Pacific Light & Power Co	do	I	do	1,800
Los Gatos Co-operative Winery	Los Gatos,	I	do	50
Lindsay Land Co	Lindsay, Tulare Co.,	I	do	50
Mare Island Navy Yard	Mare Island,	3	do	1,400
Archie Borland	Mendota,	Ţ	do	130
Roman Catholic Theological Sem.	Menlo Park,	I	do	60
Telegraph Avenue Elec. Railroad.	Oakland,	I	do	1,390
Leland Stanford Jr. University	Palo Alto, Paso Robles,	2	do	160
F. A. Hihn	San Francisco,	I	do	100
Chas C. Moore & Co	do do	52	do	17,550
Cooper Med. College (Lane Hos.).	do	T	do	130
Eureka Glue Co	do	Ī	do	80
H. P. Gregory & Co	do	I	do	50
Independ. Elec. Light & Power Co.	do	I	do	2,400
Herbert Law	do	I	do	160
Merchants' Ice & Cold Storage Co.	do	I	do	300
North Shore Railroad Co	do	T	do	1,200
Pacific Coast Borax Co	do	I	do	900
Pacific Power Co	do	1	do	350

REF	ERENCES—Continued.		No	Orders.	H.P.
	Pacific Telegraph & Telephone Co.	San Francisco.	I	Order	60
	San Francisco Dry Dock Co	do	I	do	1,500
	San Francisco Tool Co	do	1	do	60
	Spreckel's Building	do	I	do	160
	U. S. Appraiser's Buildings	do	1	do	80
	Viavi Company	do	I	do	50
	United Electric, Gas & Power Co.	Santa Barbara,	2	do	250
	Santa Monica Elec. L't & Pow. Co.	Santa Monica,	I	do	200
	Rough & Ready Dredging Co	Stockton,	I	do	60
	Vacaville Light & Water Co	Vacaville,	I	do	60
	K. Casper	Vallejo,	I	do	200
	Ventura Land & Power Co	Ventura,	I	do	70
	C. W. Clarke	Walaut Grove,	I	do	70
	COL	ORADO.			
	Colorado Springs Electric Co	Colorado Springs,	I	do	3,000
	Colorado Springs Elec. Rail. Co	do	I	do	300
	Beggs & Tracy	Denver,	T	do	80
	Bradley & Creighton	do	I	do	130
	Kennedy & Pierce Machine Co	do	I	do	120
	McCarthy & Linnan	do	2	do	130
	A. Middlebrook	do	1	do	50
	The Mine & Smelter Supply Co	do	I	do	200
	Scott Machine & Hardware Co	do	I	do	50
	South Denver Cable Railway Co	do	1	da	70
	Antioch Mining & Mill Co	Leadville,	1	do	120
	CONN	ECTICUT.			
	Ashcroft Manufacting Co	Bridgeport,	I	do	120
	Eaton, Cole & Burnham Co	do	2	do	550
	Hartford Electric Light Co	Hartford,	I	do	300
	Hubert Fischer's Brewery	do	1	do	120
	Keating Wheel Co	Middletown,	2	do	660
	Landers, Frary & Clark	New Britain,	1	do	600
	New Britain Knitting Co	do	1	do	400
	Russell & Erwin Manufact'g Co	do	I	do	1,000
	The Hygeia Ice Co		I	do	300
	New Haven Manufacturing Co	do	1	do	700
	New Haven Rolling Mill Co	do	1	do	600
	Fairhaven & Westville Elec. R'y	do	1	do	1,220
	Benedict & Burnham Manuf'g Co.		2	do	26,00
	New England Engineering Co	do	1	do	800
	Rogers & Hamilton Co	do	1 T	do	1,500
	Waterbury Electric Railway		1	do	1,500
		AWARE.	-	dc	T 800
	Benjamin F. Shaw Co		1	uc	1,800
		OF COLUMBIA.		4.	GA.
	Chesapeake Beach Railway Co	Washington,	I	do	300
	Georgetown & Tenallyt'n R. R. Co.	do	1	do	250
	Metropolitan Railroad Co	do	3	do	2,500
	James Miller	do	1	do	50
	United States Navy Yard	do	1	do	500
	Washington Navy Yard	do	1	do	400
	Wash. Br'y Co., Mt. Vernon Brew'y	do	1	do	300
	Woodward & Lothrop	do	1	do	100
		ORIDA.		al a	2.00
	Palmetto Phosphate Co	- Ch. 1	1	do	300
	Orange City Water Works	Orange City,	T	do	60
	The Goulding Fertilizer Co	Pensacola,	1	do	130

REF	ERENCES - Continued.
	Plant Investment Co Titusville Electric Light C
34	Amazon Milla

Port Tampa, Titusville,	Orders. Order do	H. P. 50 50
EORGIA.		

GE	ORGIA.			
Aragon Mills	Aragon,	I	do	600
Cedartown Water Works	Cedartown,	I	do	80
De La Vergne Renfiing Mach. Co.	Savannah,	I	do	400
Hammond, Hull & Co		1	do	200
Valdosta Water Works	Valdosta,	I	do	80

ILLINOIS.

Urbana & Champaign El. St. Ry. Co.	Champaign,	I	do	600
Commonwealth Electric Co	Chicago,	2	do	1,700
Fraser & Chalmers	do	2	do	210
W. W. Nugent	do	I	do	160
New York Safety Steam Power Co.	do	3	do	630
Northwestern Elec. Lt. & Pow. Co.	do	I	do	500
L. H. Prentice Co	do	I	do	700
Riemer, La Bahn & Kuester	do	I	do	160
E. St. Louis Ice & Cold Storage Co.	East St. Louis,	2	do	900
Elmhurst Spring Water Co	Elmhurst,	1	do	50
C. H. Widmayer & Son	Jacksonville,	T	do	50
Union Stock Yards & Dist. Co	Peoria,	I	do	80
A. L. Ide & Son	Springfield,	(do	80

INDIANA.

Indiana Cotton Mills	Cannelton,	1	do	600
Indianapolis Gas Co	Cicero,	I	do	1,600
Logansport & Wabash Val. Gas Co.	do	I	do	300
Vienna Enamel & Stamp Co	Chesterton,	I	do	80
Grote Manufacturing Co	Evansville,	I	do	300
Southern Hospital for Insane	do	I	do	300
D. A. Bohlen & Son	Indianapolis,	I	do	300
William E. English	do	I	do	300
Thompson-Houston Electric Co	Rensselaer,	I	do	100
Sandusky Portland Cement Co	Syracuse,	I	do	80

IOWA.

Meek Brothers	Bonaparte,	1	do	200
Ottumwa Ry. Electric & Steam Co.		I	do	350
Villisca Electric Co		I	do	130
What-Cheer Elec. Lt. & Power Co.	What Cheer,	I	do	50

KANSAS.

N.A.	NOAS.			
Soldiers' Orphan Home	Atchison,	Ī	do	300
Military Prison	Ft. Leavenworth,	I	do	160
Hays City Milling Co	Hays City,	I	do	70
H. D. Towner	do	I	do	50
Herington El. Lt. & Water Wks. Co.	Herington,	I	do	120
Holton Electric Light & Power Co.	Holton,	1	do	120
Iola Carriage & Omnibus Co	Iola,	I	00	50
Lawrence Gas, Fuel & El. Lt. Co.	Lawrence,	1	do	100
Manhattan Electric Light Co	Manhattan,	I	do	70
Marysville Electric Light Co	Marysville,	I	do	50
Norton Electric Light Co	Norton,	I	do	50
Parsons Electric Light Co	Parsons,	I	do	160
Winfield Electric Light Co	Winfield,	1	do	80
KEN	TUCKY.			

KENTUCKY.

Ashland Water Supply Co	Ashland,	I	do	130
Blue Grass Cordage Co	Georgetown,	1	do	200
John Finzer & Brothers	Louisville,	I	do	500

Louisville Cold Storage Co Louisville, I Order Mellwood Distillery Co do I do Herman Meth do I do Old Kentucky Woolen Mills do I do Southern Engineering Co do I do Tarascon Woolen Mill Co do I do Owensboro Ice Manufacturing Co. Owensboro, I do The People's Crystal Ice Manuf'y. Paducah, I do LOUISIANA. Jenning's Elec. Light & Power Co. Jennings I do Edison Electric Co New Orleans, I do 2	160 240 240 500 240 240 120 130
Mellwood Distillery Co	240 500 240 240 120
Herman Meth	500 240 240 120
Old Kentucky Woolen Mills do I do Southern Engineering Co do I do Tarascon Woolen Mill Co do I do Owensboro Ice Manufacturing Co. Owensboro, I do The People's Crystal Ice Manuf'y. Paducah, I do LOUISIANA. Jenning's Elec. Light & Power Co. Jennings. I do	500 240 240 120
Southern Engineering Co do Tarascon Woolen Mill Co do Owensboro Ice Manufacturing Co. Owensboro, The People's Crystal Ice Manuf'y. Paducah, Icouisiana. Louisiana. I do Louisiana.	240 120
Tarascon Woolen Mill Co do Owensboro Ice Manufacturing Co. Owensboro, The People's Crystal Ice Manuf'y. Paducah, LOUISIANA. Jenning's Elec. Light & Power Co. Jennings. I do	240 120
Owensboro Ice Manufacturing Co. Owensboro, I do The People's Crystal Ice Manuf'y. Paducah, I do LOUISIANA. Jenning's Elec. Light & Power Co. Jennings, I do	120
The People's Crystal Ice Manuf'y. Paducah, I do LOUISIANA. Jenning's Elec. Light & Power Co. Jennings. I do	130
LOUISIANA. Jenning's Elec. Light & Power Co. Jennings.	
Jenning & Elect, Light & Lower Co.	
Jenning & Elect, Light & Lower Co.	240
	000
Edisca Electric Co	120
THE W. IV. IV. II by Cigar & Louise, Co.	200
Jackson Diewing Co	500
MCDonaid & Hait	440
11 M. Bockett Co.	350
Ivational Contracting Co	220
MAINE.	202
S. D. Warren & Co Cumberland Mills, 1 do	900
1 of tidha feath oud con in the first transfer to	,840
Rockland Building Association Rockland, I do	100
Rockland, Thomaston & Camden	
St. Railway Co do	240
MARYLAND.	
	,000
Baltimore Electric Refining Co Baltimore, I do 2 Baltimore, Middle River and Spar-	
rows Point Railway Co do	500
Cumberland, Dugan & Co do	100
Cumbertana, Dagan & Commission	,700
Edison Electric Illuminating Co do 2 do 2 Maryland Manufact. & Con. Co do 1 do	500
Principio Forge Co Principio Station, 1 do	240
MASSACHUSETTS.	
Aldine Light, Heat & Power Co Boston, 1 do	160
	.100
Autchmuty Building do I do	100
W. F. Badger do	200
Baeder, Adamson & Co do 1 do	400
George F. Blake Manufact. Co do 1 do	100
F. G. Coughlan & Co do	50
Eastern Cold Storage Co do 1 do	240
Dastell Cold Coldage Co	3,400
Daniel Diversity Limitation of the control of the c	,500
George S. Hutchings do 1 do	100
Alfred A. Hunting do 1 do	70
Paine Furniture Co do 1 do	200
Paul Steam System Co do 1 do	60
Quincy Market Cold Storage Co do 1 do	500
A. T. Stearns Lumber Co do	300
Swift Brothers & Co do 2 do	430
Standard Cordage Co do 1 do	600
William Underwood do	80
R. H. White & Co do	250
Walworth Con. & Supply Co do 2 do	750
Brookline Gas Light Co Brookline, 1 do	750
Cambridge Electric Light Co Cambridge, 1 do	190
Cambridge Diary Co do 1 do	60
Harvard University do 1 do	100
	50
Edw. Kendall & Sons do 1 do	80

D. M. Hazen & Co	Campbello,	No.	Orders. Order	H. P.
Boston Navy Yard	Charleston,	1		50
Syndicate Brewing Co	East Somerville,	1	do	900
Cochrane Chemical Co		1	do	500
Narragansett Mills	Everett,	1	do	500
Edicon Flootrio Illuminating Co	Fall River,	I	do	1,000
Edison Electric Illuminating Co		1	do	400
Florence Manufacturing Co	Florence,	I	do	130
Hollingsworth & Vose	Hyde Park,	1	do	500
Ipswich Mills	Ipswich,	I	do	350
V. K. & A. H. Jones		I	do	- 80
Tileston & Hollingsworth Co	Mattapan,	3	do	I,100
- Malden Electric Co	Malden,	2	do	1,400
Wadsworth, Howland & Co	do	I	do	120
Chilson Furnace Co	Mansfield,	1	do	80
A. M. Smith	W. Medway.	1	do	70
Hathaway Manufacturing Co	New Bedford,	T	do	1,200
Bowker & Tripp	do	T	do	60
City Manufacturing Co	do	T	do	
Standard Building	do	T	do	1,000
Wamsutta Mills	do	, T	do	60
Whitefield Mills		1	-	1.600
Paul Whitin Manufacturing Co.,	Newburyport,	I	do	240
Rockdale Mills	Monthbuilde		-7	
Florence Monufacturing Co	Northbridge,	I	do	300
Florence Manufacturing Co	Northampton,	I	do	60
Berkshire Street Railway Co	Pittsfield,	I	do	2,000
Naumkeag Steam Cotton Co	Salem,	I	do	600
Williams, Kneeland & Co	South Braintree,	I	do	100
Newton Street Railway Co	Waltham,	I	do	800
Waltham Gas Light Co	do	I	do	800
Hollingsworth & Vose	East Walpole,	I	do	200
George H. Gilbert Manuf ing Co.	Ware,	I	do	500
Westport Manufacturing Co	Westport,	1	do	120
Whitin Machine Co	Whitinsville,	I	do	500
Worcester Electric Railway	Worcester,	T	do	500
	HIGAN.			5.00
			-	
Detroit Elect. Light & Power Co	Detroit,	I	do	1,000
Michigan Brass & Iron Works	do .	I	do	130
Alabastine Co		I	do	160
Consolidated Street Railway Co	do	I	do	70
Fox Machine Co	do	2	do	180
Goshen Sweeper Co	do	I	do	100
Harrison Wagon Works	do	I	do	200
Hart Plate Mirror Co	do	I	do	100
O. & W. Thum Co	do	I	do	80
Valley City St. & Cable Ry. Co	do	2	do	1,200
Widdicomb Furniture Co	Hancock,	1	do	100
Hancock Water Works	do	1	do	60
Negaunee & Ishpeming St. Ry. &		*	40	00
Electric Co	Negaunee,	I	do	350
Toledo & Monroe Const. Co., Ltd.	Monroe,	3	do	3,400
Diamond Match Co	Ontonagon,	2	do	600
Ontonagon Water Works	do	I	do	160
Detroit & Lake Orion Railway Co.	Rochester,	4	do	2,500
Detroit United Railway	do	2	do	1,600
St. Marie's Falls Canal	Saulte St. Marie,	I	do	1,000
J. B. Ford & Co	Wyandotte,	I	do	1,000
	IESOTA.	7	410	1,5,5,5
			71	
J. D. Hardebeck	Alexandria,	I	do	- 70
Chamber of Commerce	Duluth,	I	do	70

ERENCES—Continued.		No.	Orders.	H. P.
Duluth Elect. Light & Power Co	Duluth,	I	Order	400
Faribault Electric Light Co	Faribault,	I	do	70
Schwearingen Co	Fairmont,	I	do	50 80
Hutchinson Water Works	Hutchinson,	I	do	
Woodward & Son	Langdon,	I	do	50
Chamber of Commerce	Minneapolis,	I	do	50
Douglas Linseed Oil Mill	do	I	do	160
Enterprise Machine Co	do	1	do	200
W. H. Eustis	do	1	do do	400
The Interstate Grain Co	do	I T	do	160
The Link Belt Supply Co	do	T	do	80
Minneapolis Box Co	do	T	do	50
Post Office Thomson-Houston Electric Co	do	Ī	do	250
New Ulm Electric Light Co	New Ulm,	I	do	160
B. Beaupre	0. 11. 1	I	do	80
Fairbanks, Morse & Co	do	I	do	200
St. Paul City Railway Co	do	I	do	1,000
J. S. Stephens	do	T	do	50
Tracy Water Works		I	do	70
Duluth & Iron Range Railroad Co.	Two Harbors,	I	do	200
Water Works	Windom,	I	do	80
	SOURI.			
Brookfield Electric Light Co	Brookfield,	I	do	160
Atlas Portland Cement Co		2	do	4,000
Consolidated Tank Line Co	Kansas City,	I	do	50
English Supply & Engine Co	do	I	do	100
Hall Office Building	do	I	do	300
The Journal Co	do	1	do	160
Missouri Chemical Manufac'g Co	do	1	do	80
New England Building	do	I	do	50
Seddon & Edwards Brick Co	do	I	do	60
K. C. Switch & Bros. Co	do	1	do	70
Woolf Brothers	do	2	do	320
Woolf Brothers' Laundry	do	1	do	70
Whitcomb Cabinet Co	Liberty,	T	do	50
American Ice Machine Co	~	T	do	80
Heine Safety Boiler Co	do	2	do	863
Imperial Elec. Lt, Heat & Pow. Co.	do	1	do	3,500
S. N. Long Syrup Co	do	I	do	240
The Ranken & Fritsch Foundry			do	TO
and Machine Co	do	1	do	30
St. Louis Brewing Association	do	1	do	2,40
St. Louis & Suburban St. R. R. Co.	do	T	do	10
St. Louis Dairy Co	do	1	do	24
Rankin & Wolf		I	do	16
	NTANA.			
Citizens' Electric Light Co		2	do	13
	AMPSHIRE.			
		т	do	50
Mount Pleasant Hotel Co		I	do	50
Mount Pleasant Hotel Co Portsmouth Navy Yard				
Portsmouth Navy Yard	JERSEY.			
Portsmouth Navy Yard	JERSEY.	1	do	70
Portsmouth Navy Yard NEW Atlantic Coast Elec. Railroad Co	JERSEY. Allenhurst,	I I	do do	
Portsmouth Navy Yard	JERSEY. Allenhurst,	1 1 3	G	70 40 4,50

TILL SE		No.	Orders.	H. P.
Liebig Manufacturing Co	Cartaret,	I	Order	300
Dover, Rockaw'y & Pt. Oram G's Co.	Dover,	I	do	50
Singer Manufacturing Co	Elizabethport,	3	do	4,460
Samuel L. Moore & Sons Co	do	I	do	300
N. J. & Iludson R. Ry. & Ferry Co	Edgewater,	I	do	700
Bergen County Traction Co	Fort Lee,	2	do	700
New Jersey Zinc Co	Franklin,	3	do	2,700
Penna. R. R. Co., for Hoboken shops	Hoboken,	I	do	600
do ferry boat "New Jersey"	do	1	do	600
do ferry boat "Baltimore".	do	I	do	600
Consolidated Traction Co	Jersey City,	I	do	1,500
Columbia Rolling Mill Co	do	I	do	160
P. Lorillard Co	do	3	do	1,230
F. O. Matthiessen	do	I	do	100
Spaulding & Jennings Co	do	4	do	3,800
Lakewood Hotel	Lakewood,	T	do	350
Middlesex & Monmouth Light,			ao	350
Heat & Power Co	Matawan,	I	do	210
Henry Maurer & Co	Maurer,	I	do	240
- Brunswick Traction Co	Milltown,	2	do	250
Pennsylvania R. R. Co	Mount Holly,	т.	do	1,000
Benjamin Atha & Illingworth Co	Newark,	T	do	600
Henry E. Bailey	do do	4	do	100
The Celluloid Co	do	1	-	70
Central Power Co	do	1	do	3,000
Central Power Co		1	do	500
I W Declart & Co	do	1	do	600
J. W. Deckert & Co	do	1	do	80
John Fergg's Brewery	do	1	do	130
Harvey Steel Co	do	1	do	500
Hay Foundry & Iron Works	do	1	do	70
Hewes & Phillips Iron Works	do	4	do	1,160
J. W. Hyatt	do	1	do	50
Krueger Hygiene Ice Co	do	I	do	1,000
New Jersey Freie Zeitung	do	I	do	50
People's Light & Power Co	do	I	do	3,000
Edward Zusi	do	I	do	50
Howard V. Butler	New Brunswick,	1	do	160
Dundee Water Power & Land Co.	Passaic,	I	do	130
Passaic Lighting Co	do	I	do	800
John E. Beggs	Paterson,	I	do	120
Cooke Locomotive & Mach. Works	do	2	do	800
Kearney & Foote Co	do	I	do	400
Guggenheim Smelting Co	Perth Amboy,	I	do	I,200
Standard Underground Cable Co	do	1	do	200
Andover Iron Co	Rockaway,	I	do	350
E. Blunt Manufacturing Co	Roseville,	I	do	50
New Jersey Electric Railway Co	Secaucus,	I	do	1,000
Weston Electrical Instrument Co	Waverly,	2	do	400
McEwen Brothers Co	Whippany,	I	do	350
ALE IA	MENICO			
	MEXICO.		- 3	
Santa Fe Water & Light Co	Santa Fe,	1	do	240
NORTH	CAROLINA.			
Proximity Manufacturing Co	Greensboro,	T	do	1,000
Gastonia Cotton Manufact'g Co	Gastonia,	1	do	200
Keystone Mining & Mfg. Co	Lexington,	I	do	100
Gastonia Manufacturing Co	Lowell,	T	do	160
Salisbury Gas & Electric Co	Salisbury,	T	do	160
Wilmington Street Railway Co	Wilmington,	T	do	300
Winston Electric Railway Co	Winston,	Ī	do	300
				300

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Dellarma Tight & Power Co	Bellevue,	No.	Orders. Order	H. P. 160
Bellevue Light & Power Co Bellaire Nail Works	Bellaire,	T	do	500
Wrought Iron Bridge Co	Canton.	I	do	160
Boughen Engineering Co	Cincinnati,	1	do	200
The Foulds Milling Co	do	I	do	240
J. K. Rugg & Co	do	I	do	240
Bishop & Babcock Co	Cleveland,	1	do	500
Brooklyn Street Railway Co	do	3	do	1,600
Brown Hoisting Machinery Co	do	I	do	500
Caxton Building Co	do	I	do	600
Chafer & Becker	do	I	do	200
Cleveland Cap Screw Co	do	1	do	700
Cleveland City Railway Co	do	I	do	3,000
Cleveland Electric Railway Co	do	2	do	9,000
Cleveland Twist Drill Co	do	1	do	500
Extension Cedar Av. Pow. House.	do	I	do	3,000
Hill Clutch Co	do	I	do	400
George S. Rider	do	I	do	600
Rouse Block	do	1	do	200
The Rouse & Hills Co	do	I	do	200
Standard Sewing Machine Co	do	1	do	500
Western Mineral Wool Co	do	I	do	60
Ohio State University	Columbus,	1	do	800
Dayton, Springfield & Urbana				
Electric Railway Co	Donnellsville,	2	do	1,900
Hamilton Electric Light Co	Hamilton,	1	do	500
Niles Tool Works Co	do	I	do	1,000
Columbus, Buckeye Lake & New-				
ark Street Railway Co	Hebron,	T	do	1,600
Hillsboro Water Works	Hillsboro,	1	do	160
Aultman-Taylor Manufactur'g Co.	Mansfield,	I	do	200
Russell & Co	Massilon,	2	do	320
Columbus, London & Springfield				
Street Railway Co	Medway,	T	do	1,600
Junction Iron & Steel Co	Mingo Junction,	1	do	1,000
Mingo Junction Water Co	do	1	do	80
Howe Electric Construction Co	Norwalk,	1	do	160
Buckeye Engine Co	Salem,	I	do	60
American Crayon Co	Sandusky,	1	do	700
James Leffel & Co	Springfield,	I	do	60
Gill Brothers & Co	Steubenville,	I	do	100
Toledo Furnace Co	Toledo.	1	do	3,500
Wellsville Electric Light Co	Wellsville,	1	do	400
Bessemer Limestone Co	Youngstown,	1	do	160
The Globe Manufacturing Co	rlo	I	do	200
Mahoning Rubber Manufact's Co.	do	1	do	1,000
Morris Hardware Co	do	I	do	240
Ohio Steel Co	do	1	do	2,400
Youngstown Bridge Co	do	1	do	240
Youngstown City Water Works	do	1	do	100
OR	EGON.			
Cons. Bonanza Gold Mines Co	Geiser,	1	do	400
Morris & Whitehead	Portland,	1	do	600
PENNS	SYLVANIA.			
Charleroi Water Works	Allegheny City,	T	do	240
Clark Brothers	do	1	do	00
De Haven Stove & Foundry Co	do	I	do	60
Julius De Long & Co		1	do	100

Donortmont of Dublic Waster	-	No.	Orders.	H. P.
Department of Public Works	do	I	Order	I,000
D. Lutz & Sons' Brewing Co	do	2	do	950
Eberhardt & Ober Brewing Co	do	I	do	800
J. C. Lappe Tanning Co	do	I	do	300
Palace Coliseum Theater	do	T	do	
Pittsburgh Locom. & Car Works	do	T.	-	100
Pittsburgh Valve & Machine Co		1	do	1,000
Western Ponitontiary of Donn	do	I	do	240
Western Penitentiary of Penn	do	1	do	160
Allegheny City Elec. Light Plant.	do	2	do	1,600
Allegheny City Water Works	do	I	do	600
Fried & Reineman	do	2	do	
Montrose Pumping Co	do	Ť	do	460
Blairsville Rolling Mill & Tin Plate		1	do	600
Co	Blairsville.	T	do	200
Chandley Brothers & Co	Beaver Falls,	I	-	500
Braddock Electric Railway Co	Braddock,		do	130
Bradford Flee Light & Down Co		1	do	300
Bradford Elec. Light & Power Co.	Bradford,	I	do	300
W. H. Grundy & Co	Bristol,	I	do	200
The Bryden Horseshoe Co	Catasauqua,	2	do	500
Herman Kostenbader	Lower Catasauqua,	T	do	
Southwestern State Normal School	California,		do	50
Manufacturers' Natural Gas Co		I		60
Delaware River Iron Ship Building	Cannonsburg,	1	do	500
and Engine Works	Chester,		do	100
John M. Sharpless & Co., Riverside	Chostor,	1	do	400
Mills	do	T	do	
Coatesville Boiler Works, Inc	Coatesville,	1	-	500
Connelleville Brewing Co		I	do	300
Connellsville Brewing Co	Connellsville,	I	do	350
J. Elwood Lee Co	Conshohocken,	I	do	50
Borough Water Works	Coraopalis,	I	do	160
Chandley Brothers & Co	do	T	do	160
Ellwood Steel Co	Ellwood City,	T	do	
Ball Engine Co	Erie,	1		500
Erie City Iron Works		3	do	450
Poppardronia Pailor Wasts	cb	1	do	IOO
Pennsylvania Boiler Works	do	I	do	500
Valley Electric Co	Fallston,	I	do	800
Roman Catholic Protectory	Flatland, Montgom-			
Division of Division City	ery Co.,	I	do	240
Pittsburgh Plate Glass Co	Ford City,	I	do	1,000
John Fritsch Globe Brewery	Frankfort,	Ι	do	50
John Bardsley & Co	Germantown,	r	do	
Ice Mfg. Co. of Germantown	1	-		250
Connellsville Water Co	04 01 1	I	do	160
Dog Mainer Ediner Links C-		I		160
Des Moines Edison Light Co	Harrisburg,	I	do	400
N. J. Zinc Co	Hazard, Carbon Co.,		do	4,400
Homestead Water Works	Homestead,	I	do	240
Oakmont & Verona Electric Heat,	TT 11			
Light & Power Co	Hulton,	I	do	240
Huron Water Co	Huron Station, Fay-			
NT 12 1 TO 1 TO 1	ette Co.,	1	do	500
National Brewing Co	Jeanette,	I	do	200
New York & Pennsylvania Co	Johnsonburg,	2	do	5,400
C. B. Grubb & Son	Lancaster,	T	do	250
Phila. & West Chester Traction Co.	Llanerch,	2	do	
George Altmeyer	McKeesport,	7		1,200
Pittsburgh & Lake Erie Railroad	A CONTRACTOR OF THE PROPERTY O	1	do	160
Proposed Stool Cor Co	McKees Rocks.	1	do	1,000
Pressed Steel Car Co	do	I	do	200
The Ella Coal Co	Milesville,	I	do	80
Mt. Pleasant Brewing Department.	Mt. Pleasant,	I	do	400
Mt. Pleasant Water Co	Mullen Station, West-		1000	4.00
	moreland Co.,	I	do	300
				300

ERENCES—Continued.		No	. Orders.	Н. Р.
Atlas Portland Cement Co	Northampton,		Order	5,000
The American Pipe Mfg. Co	Philadelphia,	Ī	do	80
The William Annear Co	do	T	do	100
	do	2	7	180
Barnes-Erb Laundry Co	do	T	do	250
Croft & Allen Co	do	I	1	240
Eastern Eng. & Construction Co	do	T	do	1,200
Electric Traction Co	do	T	do	600
S. Faith & Co The Fidelity Mutual Life Associa-		1		
tion Building	do	I	do	600
Garrick Theater	do	T	do	300
Gray & Son	do	1	do	160
Harrison Stores, 10th & Filbert Sts.	do	I	do	500
Andrew H. Haig	do	1	do	50
Kelsey Oriental Bath Co	do	1	do	250
Onderdonk Heat. & Ventilating Co.	do	2		1,100
Pennsylvania Iron Works Co	do	2	-	13,000
The J. B. Rodgers Printing Co	do	I	do	70
Thackara Manufacturing Co	do	I	do	120
Walton Hotel	do	I	do	600
Schuylkill Valley Illuminating Co.	Phœnixville,	1	do	240
Armstrong Cork Co	Pittsburgh,	3	do	1,400
Armstrong Brothers & Co	do	2	do	740
American Water Works & Gas Co.	do	I	do	160
Consolidated Traction Co	do	1	do	4,000
Crystal Water Co	do	I	do	240
F. R. Dravo & Co	do	I	do	100
Harbison & Walker	do	3	do	810
Keystone Mining & Mfg. Co	do	I	do	100
Kirschler & Tooker	do	1	do	350
Leader Publishing Co	do	I	do	80
Lustre Mining Co	do	I	do	200
McConway & Torley Co	do	I	do	300
Thomas L. Pfarr, Jr	do	I	do	200
Pittsburgh Brewing Co	do	2	do	2,400
Pittsburgh & L. Erie R. R. Termin.	do	I	do	700
Edw. E. Rieck Co	do	1	do	300
William Schuette & Co	do	1	do	160
Taylor, Wilson & Co	do	I	do	70
Wainwright Brewing Co	do	I	do	130
Westinghouse, Church, Kerr & Co.	do -	2	do	1,000
Wilson-Snyder Mfg. Co	do	4	do	1,170
Emil Winters	do	I	do	100
Rochester Electric Co	Rochester,	I	do	160
Scranton Traction Co	Scranton,	1	do	800
New Jersey	do	I	do	400
People's Electric Railway	do	1	do	400
Sharpsburg Water Co	Sharpsburg,	r	do	350
Sunbury & Northumberland Elec-				
tric Railway Co	Sunbury,	1	do	500
Pittsburgh Brewing Co	Uniontown,	I	do	400
United Light Co	do	I	do	300
Suburban Water Co	Verona,	I	do	60
George Duncan, Sons & Co	Washington,	I	do	50
Railway Spring & Manufact. Co	do	I	do	160
Tyler Tube & Pipe Co	do	2		430
Wheeling Natural Gas Co	do	I	do	500
Frick Co	Waynesboro,	13		2,470
West Point Manufact. Co., Ltd	West Point,	I	do	300
E. Keeler Co	Williamsport,	1	do	100

4.2	LICEL CONTINUES.				
	Lycoming Electric Co	Williamsport,		Order. Order do	
	Woodland Fire Brick Co., Ltd	Woodland, Clear-	1	uo	100
	Iron City Sanitary Manufact, Co.,	field Co., Zelienople,	I 2	do	200 460
	RHOD	E ISLAND.			-
	The Hebron Co	Hebronville,	-	do	Per
	Lonsdale Co., No. 4 Mill.	Lonsdale,	T	do	1,000
	Lorraine Mfg. Co	Pawtucket.	I	do	800
	J. P. Campbell & Co	Providence,	1	do	300
	Corliss Steam Engine Co	do	16	do	8,590
	Providence Cable Tram Co.	do	I	do	300
	Vesta Knitting Mills	do	I	do	300
	Hope Webbing Co	Woodland,	I	do	130
	SOUTH	CAROLINA.			
	Charleston Lead Works	Charleston,	1	do	50
	Charleston Street Railway Co	do	1	do	1,200
	Palmetto Brewing Co	do	2	do	480
	The So. Carolina & Georgia R. R.	do	1	do	50
	Valk & Murdock Iron Works	do	5	do	390
	Darlington, Ginning, Milling, F. &				
	W. Co.	Darlington,	1	do	160
	Georgia Chemical Works	Pon Pon,	I	do	So
		DAKOTA.			
	Curtis & Hungerford	Aberdeen,	1	do	120
	TENN	NESSEE.			
	Chattanooga Light & Power Co	Chattanooga,	I	do	800
	James & Co	do	I	do	80
	Jonesboro Cotton Mills	Jonesboro,	I	do	130
	Knoxville Furniture Co	Knoxville,	E	do	100
	Knoxville Woolen Mills	do	I	do	300
	Wendell Ruof	do	5	do	960
	Marysville Woolen Mills	Marysville.	1	do	130
	TE	XAS.			
	Dallas Electric Light & Power Co. Ft. Worth & Arlington Heights	Dallas.	3	do	2,200
	Street Railway Co	Ft. Worth,	I	do	300
	Southern Pacific Co	Galveston Docks,	1	do	400
	Southern Pacific Terminal Co	Galveston,	I	cb	Soo
	Citizens' Elec. Light & Power Co	Houston,	4	do	3,200
	Omaha & South'n Texas Land Co.	do	1	do	100
	Wm. M. Rice	do	I	do	300
	San Antonio Brewing Association.		1	do	300
		MONT.			
	Simpson & Robinson	Richford,	1	do	200
		GINIA.			
	Virgiria Portland Cement Co	Craigsville,	2	do	1,700
	Hygeia Hotel	Fortress Monroe,	2	do	160
	Huntingdon Industrial Works Washington, Alexandria & Mt. Ver-	Hampton,	1	do	600
	non Electric Railway Co	Mt. Vernon,	I	do	800
	Norfolk Navy Yard	Norfolk,	3	do	1,850
	Frictionless Metal Co	Richmond,	I	do	80
	Emil Kersten Brewery	do	I	do	160
	Telemond Loco. & Mach. Works	do	1	do	120

REFERENCES-Continued.				77 13
3.5313	Ctaunton	No.	Orders. Order	H P.
Staunton Milling Co	Staunton, Vesuvius,	I	do	300
Wm. Foster	Wytheville,	T	do	50
Town Council	HINGTON.	1	ao	20
	Everett,	Ť	do	300
Puget Sound Reduction Co Atlas Lumber & Shingle Co	McMurray,	T	do	130
Seattle Electric Co	Seattle,	3	do	9,700
W. L. Bretherton	Tacoma,	I	do	100
J. R. Harvey	Vancouver,	I	do	240
	VIRGINIA.			
Graham Bluefield Electric Light &			4	
Power Co	Bluefield,	1	do	300
United States Leather Co	Davies,	1	do	500
Mellon Pipe Lines	Littleton,	1	do	240
Mellon Pipe Lines		1	do	240
Lewis & Hazlett	Wheeling,	1	do	1,000
Whitaker Iron Co	do	3	do	2,100
	CONSIN.		1	
Doherty Lumber Co	Ashland,	1	do	160
Water Works	Cumberland,	I	do	60
Centralia Water Works	Centralia,	I	do	60
Helms Manufacturing Co	Milwaukee,	1	do	80
Milwaukee Elec. Ry. & Lt. Co	Cohlroch	1	do do	3,500
Oshkosh Gas Light Co	Oshkosh,	1	do	80
Rice Lake Water Works Co	Rice Lake, River Falls,	T	do	60
River Falls Water Works		2	-	230
Douglas Co. Street Railway Co		I		500
S. T. Norvell		Ţ	do	500
CI	NADA.			
	Belleville,	•	do	50
John Bonar	Capleton,	T	do	50 80
George A. Walkem		T	do	320
British Columbia Elec. Ry. Co	Vancouver, B. C.,	T	do	900
Dominion Coal Co., Ltd		3	do	3,400
Dominion Coal Co		I	do	2,400
St. John Railway Co		2	do	3,500
Halifax Electric Tramway Co		I	do	I,200
Inter-Colonial Coal Mining Co		I	do	500
Bell Telephone Building		1	do	350
Deaf & Dumb Institute	do	2	do	120
Garth & Company		I	do	350
A. Holden & Co	do	1	do	70
Hospice St. Vincent de Paul		2	do	140
Ingersoll-Sargeant Drill Co	do	I	do	170
McGill University	do	I	do	240
Montreal Street Railway Co	do	I	do	2,000
Henry Morgan & Co	do	1	do	130
Royal Electric Co	do	I	do	200
A. H. Sims & Co		I	do	300
Ontario Navigation Co		I	do	400
	REIGN.			
Deep Leads El. Transmission Co.		T.	do	1,200
H. P. Gregory				270
Sydney Tramways	do do	I	do	10,000
China Light & Power Co	Hong Kong, China,		do	240

REFERENCES—Continued.				
British Henrici Laundry Mach. Co. British Westinghouse Electric &	London, E.C., Eng.,	No.	Orders, Order	H. P. 600
Manufacturing Co., Limited	Manchester, Eng.,	ī	do	T Ross
Fred Stieltjes & Co	Amsterdam, Holl'd,	1	do	1,800
Hilo Electric Power & Refrig. Co.	Hilo, H. I.,	I		160
Castle & Cook, Limited	Honolulu, H. I.,	I		
Hawaiian Automobile Co	do	1	do	100
Honolulu Rapid Tran. & Land Co.	do	I	do	100
Kyoto Electric Light & Power Co.				700
Nagoya Electric Light Co	Kyoto, Japan, Nagoya, Japan,	I		300
Nagoya Ice Co	do do	4		1,120
Government Arsenals	Tokyo, Japan,	1	do	70
Government Military Department.	do do	2	do	740
Yokohama United Club		1	do	50
Hokkaido Tanko Railway	Yokohama, Japan,	I	do	70
Electric Light Co	Japan,	L	do	1,200
Electric Light Co	Cuernavaca, Mex.,	1	do	50
La Casa Vida de Portillo	do	1	do	50
La Casa vida de Fortino	Leon-Guanajuato.		3	
Elevitante B Carton	Mexico,	1	do	100
Heriberto F. Carter	Guanajuato, Mex.,	T	do	50
Providencia Mining Co	Dolores Hidalgo Es- tardo de Guanaj-			
7 77 - 7 - 0 77	uato, Mexico,	I	do	50
J. Rendon & Bros	Merida, Yucatan, Mex		do	80
Senores E Escalante E Hijo	do do		CO	200
J. Arce & Co	Mexico, Mexico,	I	do	50
G. & O. Braniff & Co	do	1	do	100
Ferro Carrill	do	E	do	240
F. M. De Prex Y Cia	do	I	do	200
Velazquez Gayol & Co	do	I	da	70
El Oro Mining Co	S'te. of Durango, Mex. San Vincente Morelos		do	200
	Mexico.,	I	do	200
Kelburne & Karori Tram. Co., Ltd.	Wellington, N. Zeal.,	I	do	60
E. M. Barretto	Manila, Philippine Is.		do	100
P. Roxas	-da	T	do	50
Philippine Com. & Dev. Co	do	T	do	200
Sheriff, Swingley & Co., Ltd	Johannesburg, S. Af.,	I	do	500
A. S. Plews	Georgetown, Br. Ga.,		do	320
Manaos Railway Co	Manaos, Brazil, S. A.,		do	Boo
Muller & De Jong Surinam	Paramaribo, D. Gui-			
	ana, S. A.,	Ι	do	160
Surinam Hydraulie Co	do do	I	do	400
A. S. Plews	Kingston, Jamaica,			4
	W. I.,	T	do	róo
Rafael Estrada	Matanzas, Cuba, W. I.	.1	do	800
Spanish-American Lt. & Pow. Co.	Havana, Cuba, W. I.,		do	440
Joaquin Ramos	do	I	do	300
A. S. Plews	Trinidad, B. W. I.,	I	do	320
Trinidad Asphalt Co	Point Boyer, Trinidad W. I.,	1	do	60
United Fruit Co	Port Antonio, Jamaica B. W. L.		do	
Usine a Glace	Port au Prince, Hayti	E	do	130
Usine a Glace			do	100
Maracaibo Electric Light Co	Antofagasta, Chile,			720
Maracaibo Water Works	Maracaibo, Venezuela		do	800
Ayuntamiento Constitucional De	do	I	do	50
Santo Domingo	Republica Dominica,	2	do	250

DISTILLING CONDENSERS

FOR ICE MACHINES & &

		No.	Capacity tons in 24 hours.
Artificial Ice Co		1	90
De La Vergne Refrig. Machine		I	10
do 2d 01		I	90
	do do	2	24
	do do	1	30
	do do	I	30
	do do	I	30
	do do	1	90
	do do	I	12
	do do	1	5
	do do	I	60
	do do	2	180
	do do	1	10
	do do	1	60
	do do	1	30
	do do	1	.90 25
do 16th	do do do	1	
	do do	7	10
do 19th	do do	1	20
do 20th	do do	т.	50
	do do	T	30 90
do 22d	do do	T	12
	do do	T	12 15
do 24th	do do	T	50
do 25th	do do	T	50
do 26th		T	10
	do do do	I	30
do 28th	do do	1	5
do 29th	do do	I	20
do 30th	do do	I	5
do 31st	do do	I	5 12
do 32d	do do	1	12
do 33d	do do	1	10
do 34th	do do	2	120
do 35th	do do	T	35
do 36th	do do	I	10
do 37th	do do	I	20
do 38th	do do	1	90 15
do 39th	do do	1	15
	do do	1	60 15 20
do 41st	do do	I	15
do 42d do 43d	do do do	I	20
do 43d	do do	1	20
do 44th	do do	I	10
do 45th	do do	1	10
do 46th	do do	I	15
do 41st do 42d do 43d do 44th do 45th do 46th do 47th do 48th do 49th do 50th do 51st do 52d do 53d do 54th do 55th	do d		20 10 10 15 25 30 10 90 40 60 25 30 35
do 40th	do do do	I	30
do 49th	do do	1	00
do stat	do do	T	40
do 51st do 52d do 53d	do do	T	60
do 52d	do do	I	25
do 54th	do do	T	20
do 55th	do do	T	35
23011		1	23

DISTILLING CONDENSERS-Continued.

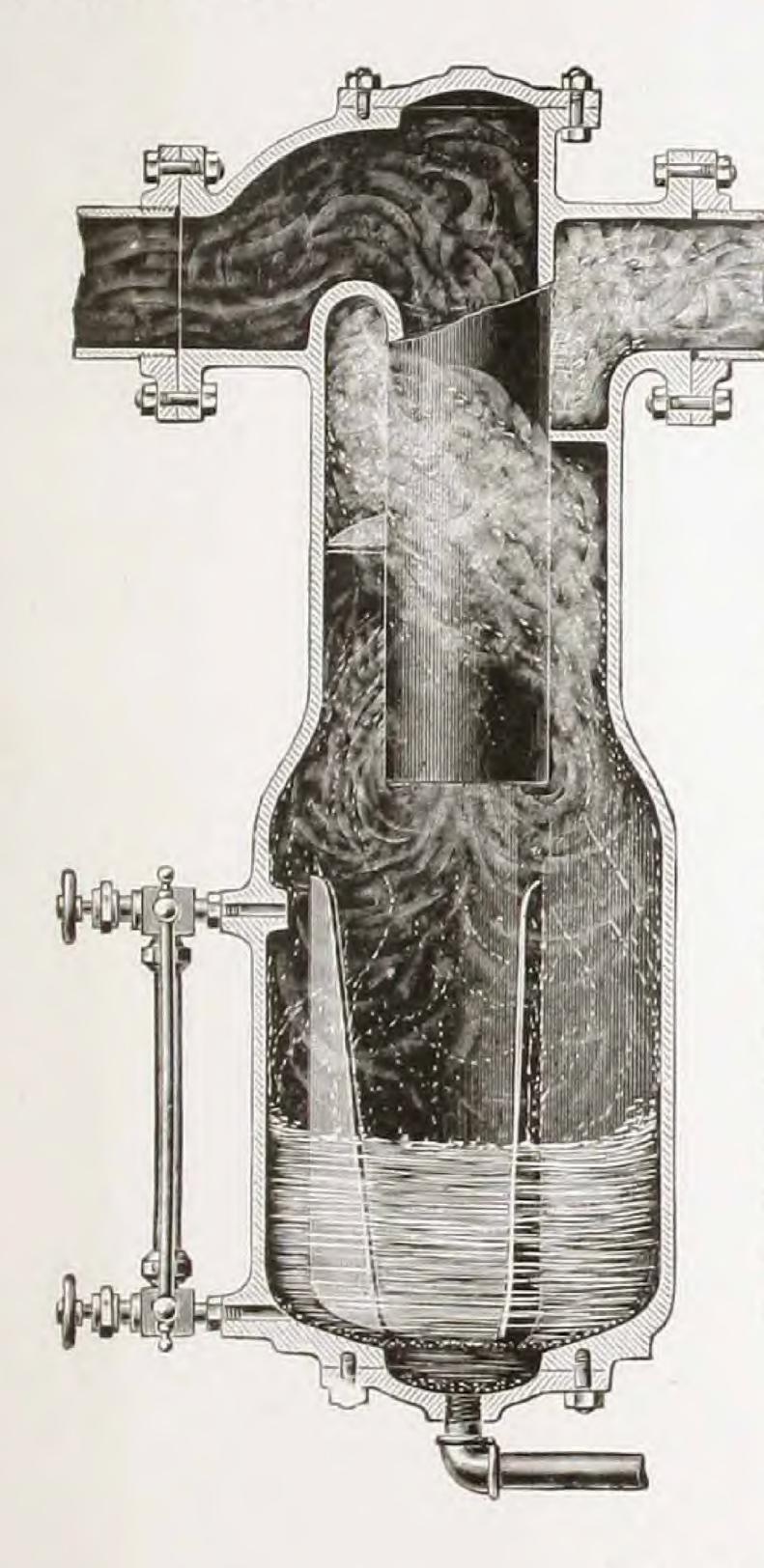
De La Vergne Refrig. Machine Co.		No.	Capacity tons in 24 hours.
do 56th order,		I	15
do 57th do	do	I	30
do 58th do do 50th do	do	1	30
	do	I	50
1	do	I	IO
do 61st do	do	1	50
do 62d do	do	2	30
do 63d do	do	I	So
Macartney, McElroy & Co	do	I	IO
New York Hygeia Ice Co	do	I	90
Now Vorle Steer C	do	I	90
New York Steam Co	do	I	60
Jacob Ruppert	do	I	50
do 2d order, do 3d do	do	2	90
Ju do	do	I	90
	do	I	90
Joseph S. Spinney	do	1	IO
Traders' Hygiene Ice Co	do	I	60
Voss & Evans		I	120
Waldorf Hotel	do	I	5
	do	I	15
Alabama Brewing Co	Birmingham, Ala.,	I	35
1	CD	I	10
	do	I	50
D. P. West Consumers' Ice Co	Montgomery, Ala.,	I	10
do 2d order	Mobile, Ala.,	I	5
	do	1	12
Greenville Ice Co	Greenville, Ala.,	1	5
Independent Elec. Lt. & Pow. Co. Chas. C. Moore & Co.		I	30
do ad order	do	1	IO
Pacific Power Co		I	30
George W Stevens	do	T	155
George W. Stevens	Now House Com	1	IO
The Hygeia Ice Co	Wilmington Dol	1	50
American Ice Co.	Wilmington, Del.,	I	20
Chr. Heinrich Brewing Co.	Washington, D. C.,	Ī	120
do 2d order,		1	60
Test 1 1 A III A III A III	Augusta, Ga.,	L	60
Armour & Co	Chicago, III.	1	30
Fred. W. Wolf Co.	do do	I	12
Ainslie, Cochran & Co.	Louisville, Ky.,	1	30
	Mayfield, Ky.,	T.	12
The Peoples' Crystal Manufactory	Paducah, Ky.,	T	12
New Orleans Brewing Association, Pelican Branch		1	20
McDonald & Hart	New Orleans, La.,	I	20
New Orleans Brewery	do	2	60
do 2d order,	do	1	30
C. F. Briggs & Co		1	5
National Ice Machine Co	North Adams, Mass.,	1	15
Pennsylvania Iron Works Co		2	10
West Jersey Ice Manufacturing Co.	Camden, N. J.,	1	15
do 2d order,	do	1	35
Pennsylvania Iron Works Co	New Brunswick, N. J.,	T	35
Trenton Hygeia Ice Mfg. Co	Trenton, N. J.,	I	25
People's Hygienic Ice Mfg. Co	Brooklyn, N. Y.,	I	120
	Elmira, N. Y.,	I	60
do 2d order,	do do	T	25
za oraci,		4	25

DISTILLING CONDENSERS-Continued.

		No.	tons in
	Management NT NT		
Spring Lake Ice Co	Mamaroneck, N. Y.,		10
Murray & Rohe	Rockaw'y Bch., L.I., N.Y.		20
Queen's County Ice Mfg. Co	Far Rockaway, L.I., N.Y.	1	50
Frank Dick	Bucyrus, Ohio,		10
Becker Brewing Co	Cincinnati, Ohio,		10
Bellevue Brewing Co	do	I	20
Sheriff St. Market Cold Stor. Co	Cleveland, Ohio,	I	30
do 2d order,	do	1	30
Koehnline Brothers		1	35
Du Bois Brewing Co	Du Bois, Pa.,	I	15
National Brewing Co		I	15
New York & Pennsylvania Co		I	60
Goenner Brewing Co	Johnstown, Pa.,	I	20
Glen Willow Ice Mfg. Co	Manayunk, Pa.,	1	20
do 2d order,	do	1	60
do 3d do	do	1	60
Penna Iron Works Co	Philadelphia, Pa	T	20
do 2d order,	do	I	20
Phila. Cold Sto. & Warehouse Co	do	1	90
Quaker City Cold Storage Co	do	I	30
Iron City Brewing Co	Pittsburgh, Pa.,	1	40
Lauer Brewing Co	Reading, Pa.,	I	30
Washington Ice & Storage Co	Washington, Pa.,	1	20
York Manufacturing Co	York, Pa.,	I	35
Adam Scheidt Brewing Co	Norristown, Pa.,	I	30
Palmetto Brewing Co		L	30
Palmetto Ice Co		I	30
Scruggs & Ewing	The second secon	I	10
San Antonio Brewing Association.		I	90
Kingan & Co	Richmond, Va.,	I	10
Richmond Brewery	do	I	25
Lewis & Hazlett	Wheeling, W. Va.,	I	60
Louis Neibergall	do	1	10
Schmullbach Brewing Co	do	1	60
do 2d order,	do	I	60
N. J. & San Domingo Brewing Co.	San Domingo,	I	12
do 2d order,	do	T	12
W. Indian & Br. Guiana Ice Co., Ld.	Demerara, Br. Guiana,	I	20
W. Hudan & Dr. Oulana lee Co., Du.	20 Dillorday to 1 to billion		2.50

Capacity

THE * * * STRATTON SEPARATOR



As many of our inquiries regarding Heaters come from those in charge of complete steam plants, we would respectfully call the attention of such steam users to the

Stratton Separator

manufactured solely by this company.

A Breakdown of your engine means the stoppage of the entire plant: nine-tenths of the breakdowns are due to water in the cylinder. The Stratton Separator removes all water in the steam and delivers absolutely dry steam to your engine.

A Positive Safeguard

* * *

If this interests you, send for prices and our publication, "Dry Steam, the Foundation of Economy."



